

ASSEMBLY INSTRUCTIONS

ITEM#: TPGA23104A

SKU# 810581408

Pembroke Hard Top Gazebo

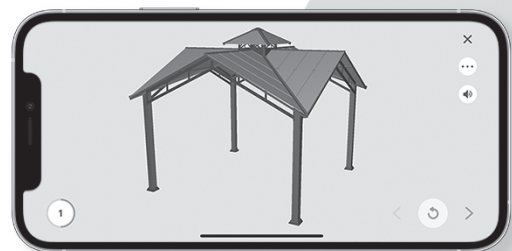
12' L X 12' W

IMPORTANT / IMPORTANTE



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GENERAL BEST PRACTICES FOR ASSEMBLY:

- Please read and understand this entire manual before attempting to assemble or install the product.
- Before beginning assembly of product, make sure all parts are present. Compare parts with package contents list and hardware contents list. If any part is missing or damaged, do not attempt to assemble the product.
- The assembled gazebo should be located at least 6 feet from any obstruction such as fence, garage, house, overhanging branches, laundry lines or electrical wires.
- Some parts may contain sharp edges. Wear protective gloves if necessary, during assembly.
- This unit is heavy. For safety, do not assemble this item alone. Four people are recommended for safe assembly.
- Check all nuts and bolts periodically for tightness and, when required, tighten them again.
- Pay attention to the parts orientation.

WARNINGS:

- Install the gazebo on level ground. Stakes are provided to secure the gazebo to the ground.
- Do not assemble the gazebo on sandy, muddy or loose soil, as stakes do not have enough anchorage in these types of soil.
- If you wish to secure the gazebo to a wood deck or concrete surface, use anchors suited to these surfaces.
- Snow must be cleared off regularly during snowy days. Remove the snow at the roof top when it is thicker than 2 inches. In order to avoid damage, use a plastic snow rake to remove excessive snow and ice buildup from roof and keep away from falling debris.
- Do not leave the gazebo where there is a risk of high wind, as possible damage will occur to the structure.
- Any assembly or maintenance of the product must be carried out by adults only.
- Please check your state and local regulations prior to purchasing. Some jurisdictions may require permits for installation and use. Some special procedures may be valid in your area.
- Please use touch-up paint on any scratches to prevent rust.
- For outdoor use only.

WARRANTY:

WHAT IS COVERED ?

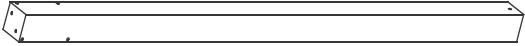

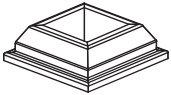
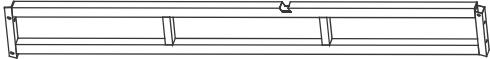




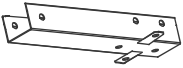

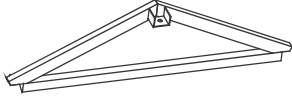

The limited warranty is extended to the original purchaser and applies to material and manufacturer's defect provided the item is maintained with care and used only for personal, residential purposes.

Warranty: 1 Year

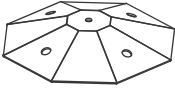


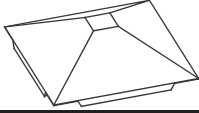





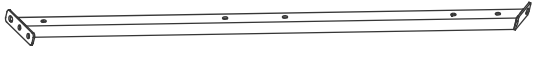


MAINTENANCE:

- Steel components for this gazebo are treated with rust inhibiting paint that protects them from rusting. However, due to the nature of steel, surface oxidation (rusting) will occur if these protective coatings are scratched. This is not a defect and thus not covered by the warranty.
- To minimize this condition, it is recommended to use care when assembling and handling the product to prevent scratching the paint. Should any scratching or damage occur, it is recommended to cover the scratch immediately with rust inhibiting paint (not included).
- Surface rust can also be easily removed with a very light application of regular cooking oil or WD-40. If surface oxidation (rusting) occurs and if no measure is taken to prevent this, the oxidation may start dripping onto deck or patio and caused damaging stains, which may be difficult to remove. This can be prevented if the above-mentioned measures are taken to keep the product from oxidizing.
- Do not use bleach, acid, or other abrasive cleaners on the roof or frame parts.
- Keep instruction manual for future reference.
- Keep the original packaging to store the gazebo.
- Periodically check and ensure that all bolts are well-tighten during use.



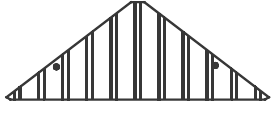
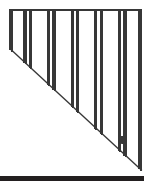
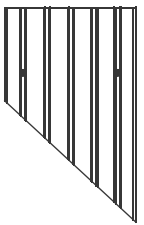
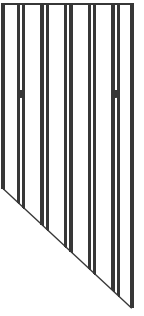
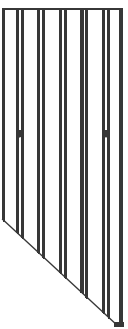
PARTS LIST

Label	Description	Qty	Part Image
A	Post	4	
B	Base	4	
C	Base cover	4	
D	Slant beam L	4	
E	Slant beam R	4	
F1	Connector	4	
F2	Connector	4	
G	Long Raingutter	4	
H	Short Raingutter	4	
I	Short roof support	4	
J1	Vented frame	4	
J2	Connector	4	

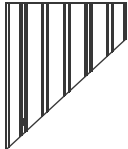
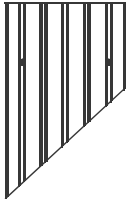
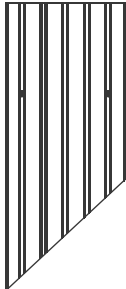
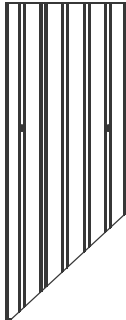
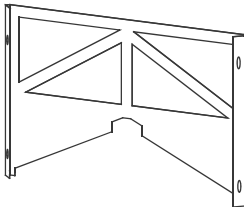
PARTS LIST

Label	Description	Qty	Part Image
K	Center Connector	1	
L1	Vented roof support	4	
L2	Connecting Tube	4	
M	Vented Roof	1	
N1	Vented roof connected tube	1	
N2	Hook	1	
O1	Slant beam L	4	
O2	Slant beam R	4	
P1	Strut L	4	
P2	Strut R	4	
R	Valley End	4	
S	Valley	4	

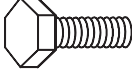
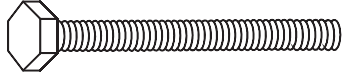
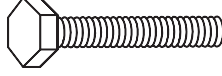



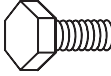
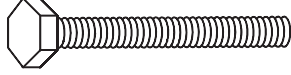




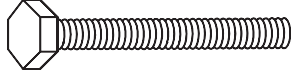
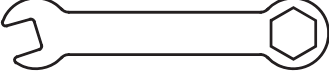


PARTS LIST

Label	Description	Qty	Part Image
T1	Ridge	4	
T2	Vented Roof ridge	4	
U	Vented roof panel	4	
V1	Roof panel - L	4	
V2	Roof panel - L	4	
V3	Roof panel - L	4	
V4	Roof panel - L	4	

PARTS LIST

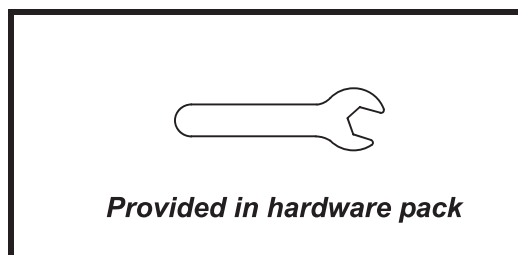
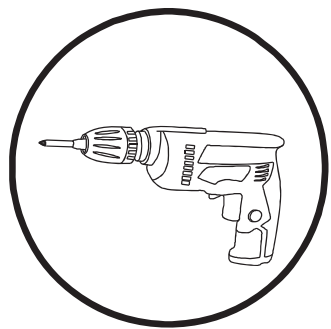
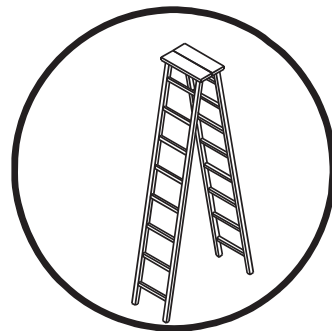
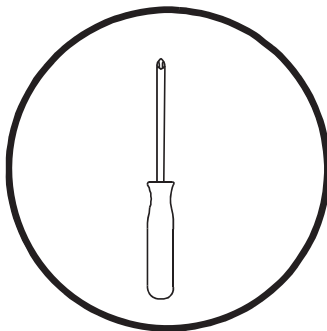
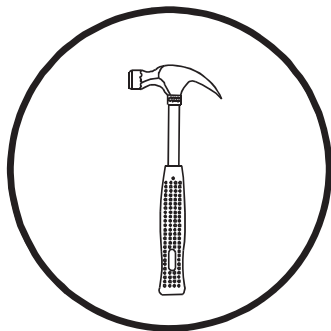
Label	Description	Qty	Part Image
W1	Roof panel - R	4	
W2	Roof panel - R	4	
W3	Roof panel - R	4	
W4	Roof panel - R	4	
X	Vented Roof Panel	4	

HARDWARE LIST

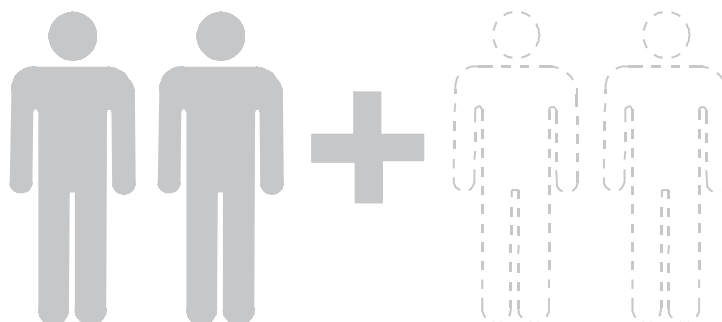
Label	Description	Qty	Part Image
AA	M6*15 mm Bolt	216	
BB	M6*65 mm Bolt	8	
CC	M6*25 mm Bolt	9	
DD	Washer	193	
EE	Nut	8	
FF	Plastic Washer	88	
GG	M6*10 mm Bolt	16	
HH	M6*45 mm Bolt	16	
II	M8*20 mm Bolt	12	
JJ	M6*15 mm Bolt	8	
KK	Washer-M8	24	
LL	Locking Nut	12	
MM	M6*35 mm Bolt	8	
NN	Wrench	2	
OO	Allen Wrench	1	
PP	Stake	16	

HELPFUL HINTS

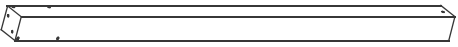


- Tools needed and not included
- Separate parts before starting

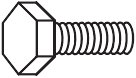



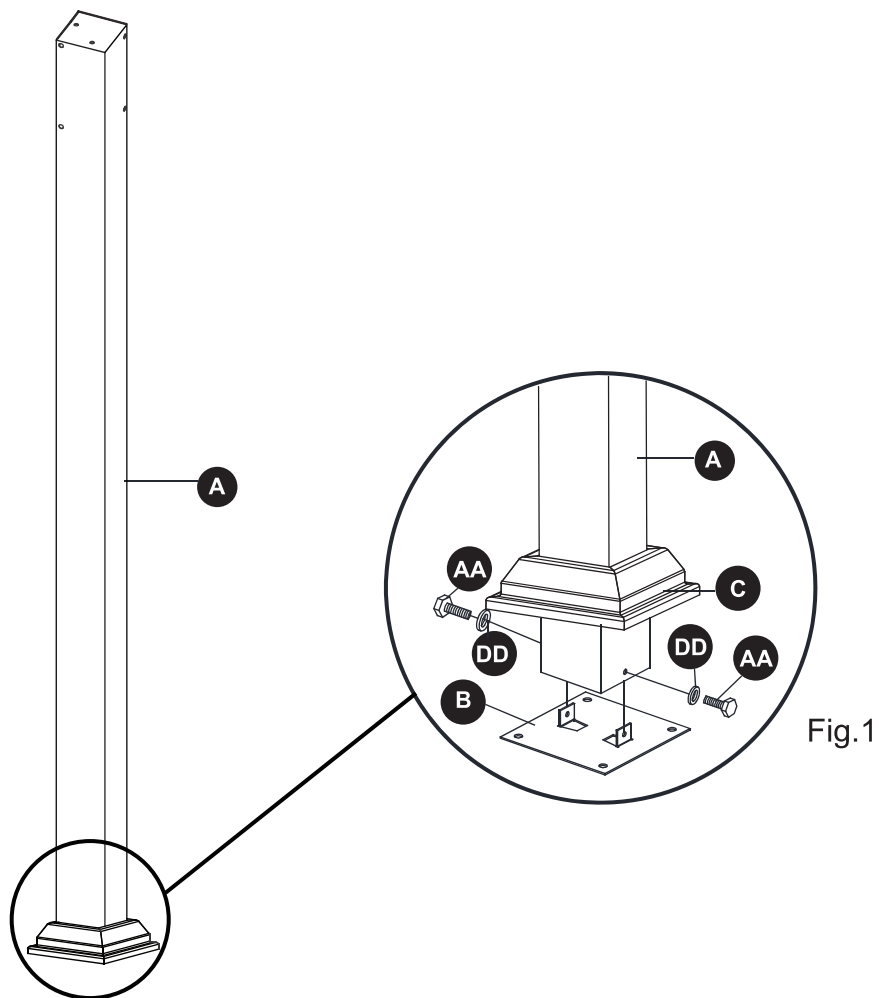
How many people needed for the installation work



STEP 1




A		x4
B		x4
C		x4




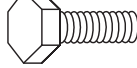

AA		x8
DD		x8



1. Slide Base Cover (C) over the end of Post (A). Insert Base (B) into end of Post (A). Secure the Base with Bolts (AA) and Washers (DD), See Fig. 1 Repeat for all four posts.

STEP 2

D		x4
E		x4
F1		x4

II		x12
KK		x24
LL		x12
AA		x8
DD		x8

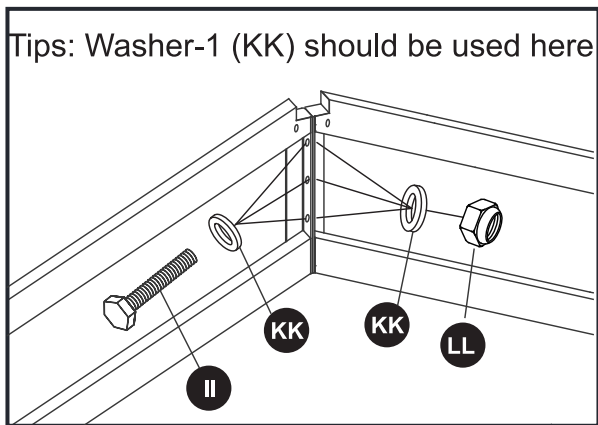


Fig.2.1

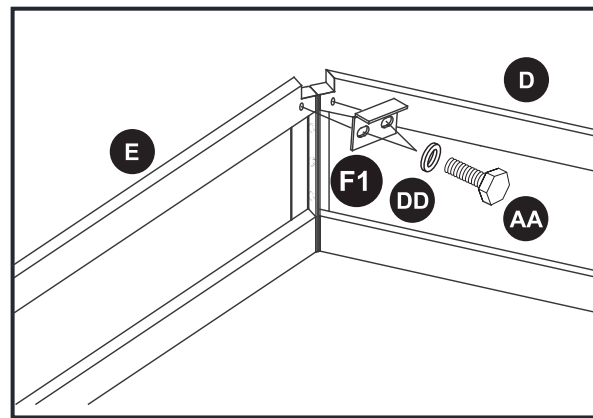
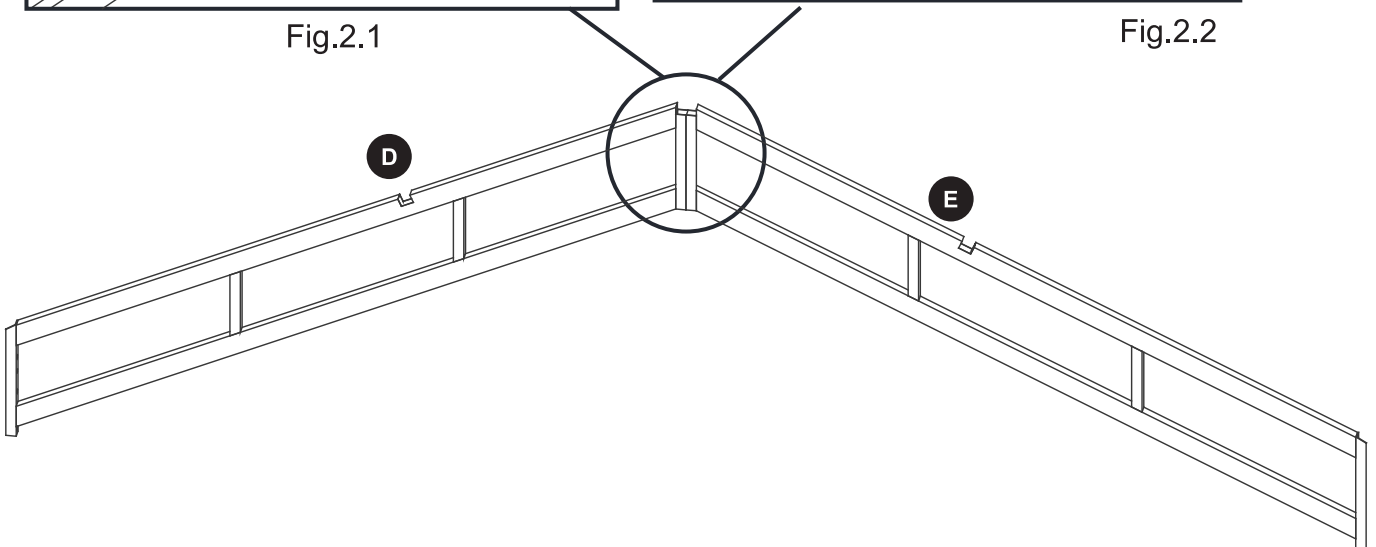


Fig.2.2

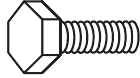



2.1 Connect the Slant beam (D) and Slant beam (E) with Bolts, Washers and Nuts (II/KK/LL). See Fig.2.1.

2.2 Install the Connector (F1) to the Slant beam (D/E) with Bolts and Washers (AA/DD), See Fig.2. 2.

Repeat to make a total of four assemblies.

STEP 3

AA		x16
DD		x16

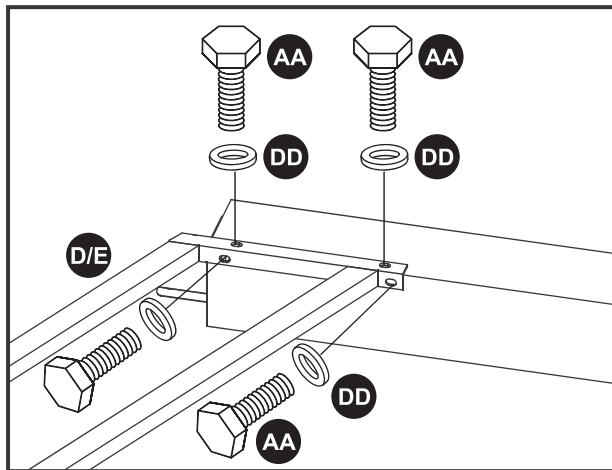
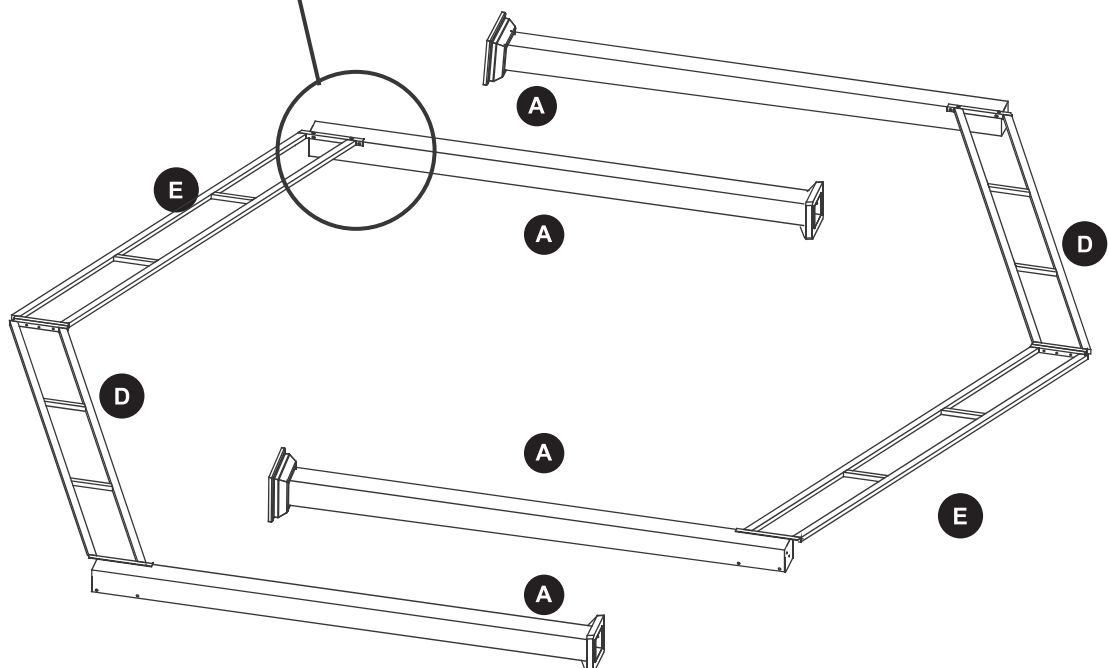
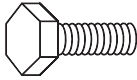



Fig.3



3. Connect the Slant beam assembly (D/E) to the Posts with Bolts and Washers (AA/DD). See Fig.3.

STEP 4

AA		x16
DD		x16

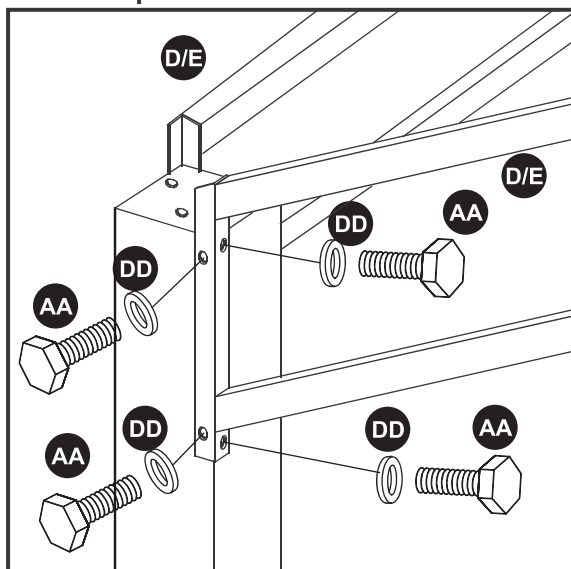
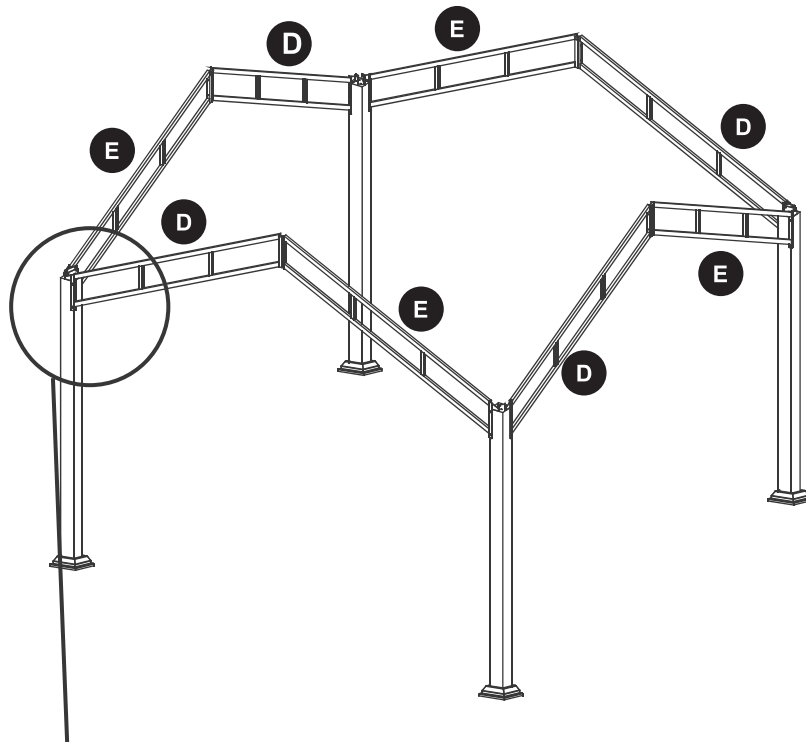
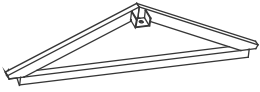

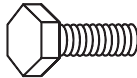



Fig.4

4. Connect the other two Slant beam assemblies (D/E) to the Posts with Bolts and Washers (AA/DD). See Fig.4.

STEP 5

J1		x4
J2		x4

AA		x16
DD		x16

Pay attention to the assembly direction for Vented frame (J1)

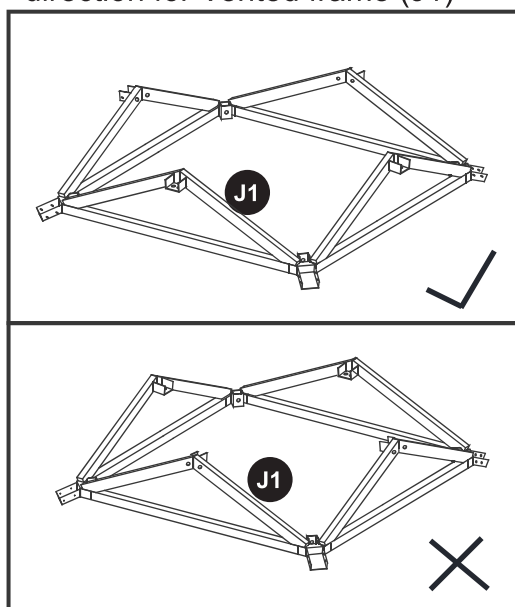


Fig.6

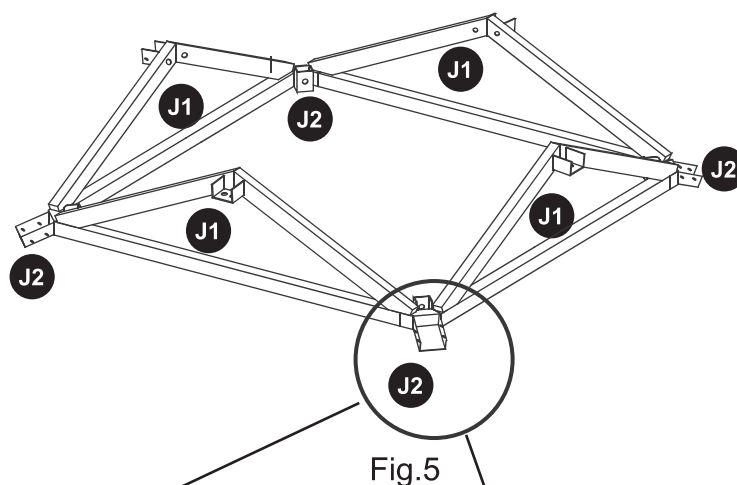
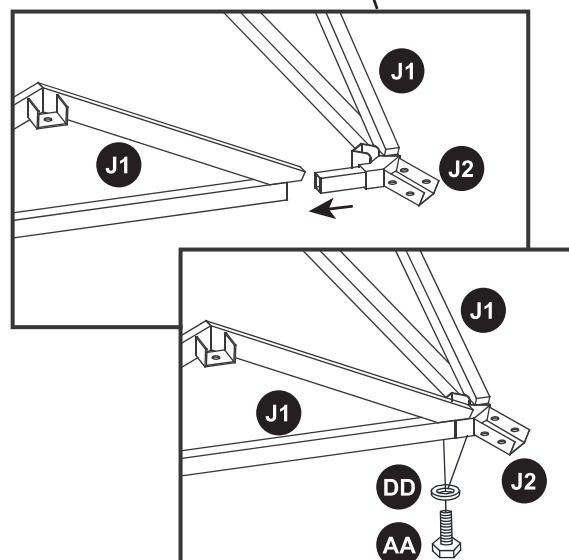
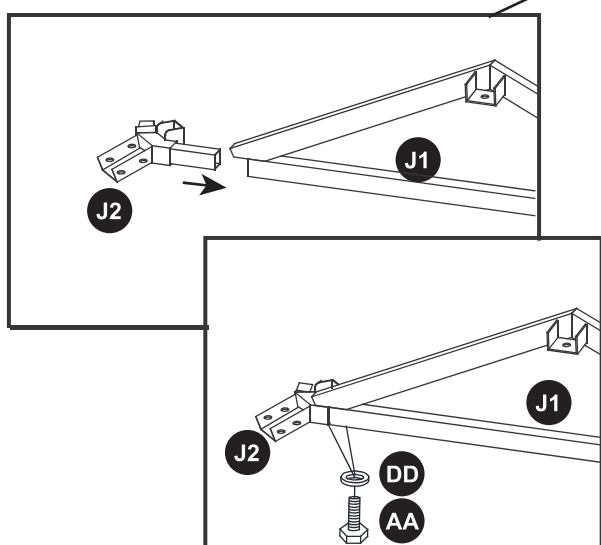


Fig.5



5. Slide the Connectors (J2) into the Vented frames (J1) and connect them with Bolts and Washers (AA/DD). See Fig.5.
Pay attention to the assembly direction for Vented frame (J1). See Fig.6.

STEP 6

G		x4
H		x4

AA		x16
DD		x16

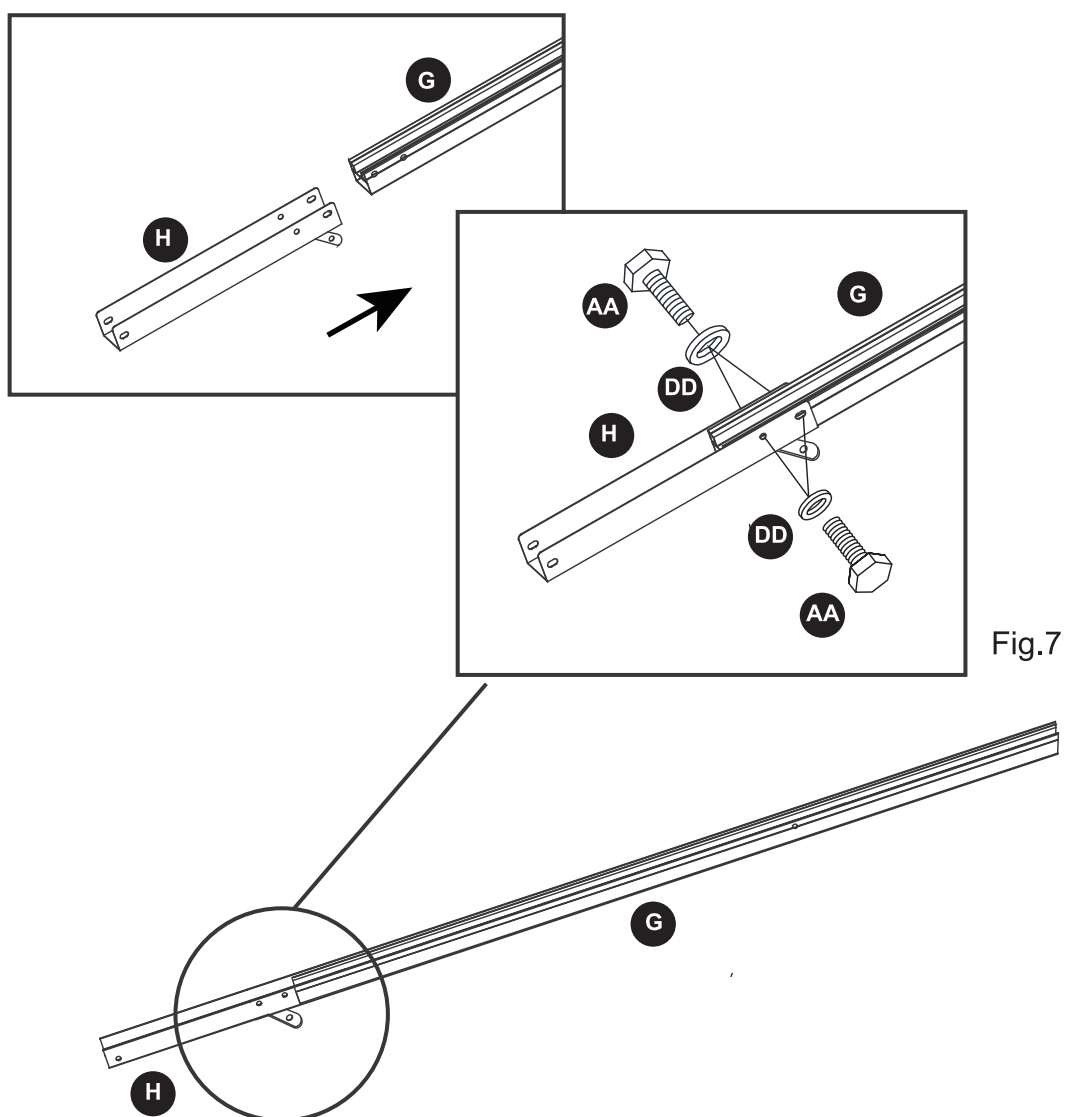
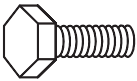






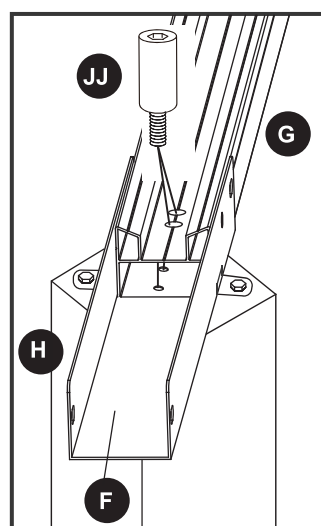
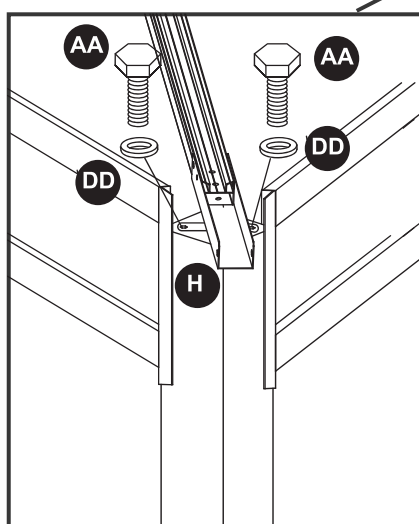
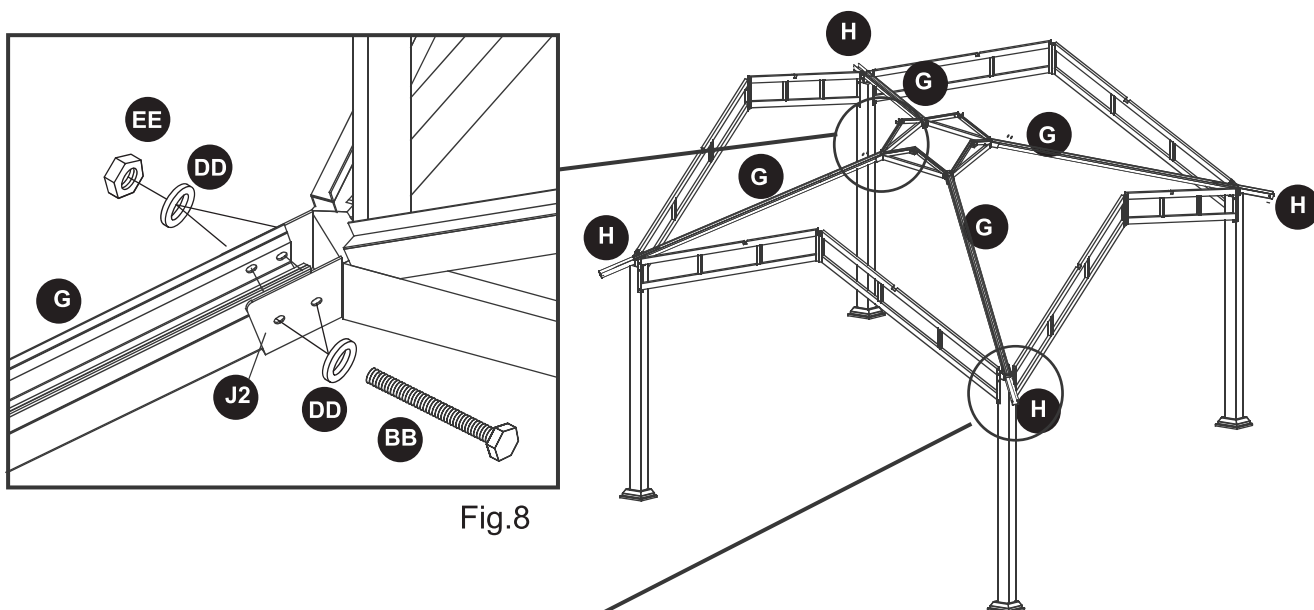
Fig.7

6. Slide the the Short Raingutter (H) into the Long Raingutter (G) and attach them with Bol and Wshers (AA/DD). See Fig.7. Repeat to make a total of four assemblies.

STEP 7

AA		x8
BB		x8
JJ		x8

DD		x24
EE		x8



7.1 Connect one end of the Long Raingutter (G) to the Connector (J2) with the Bolts, Washers and Nuts (BB/DD/EE). See Fig.8.

7.2 Connect the connecting piece of the Short Raingutter (H) to the Post (A) and attach it with Bolts and Washers (AA/DD). Then, attach the Raingutter (G/H) to the Post(A) with the Bolts (JJ). See Fig. 9 - Fig. 10. Repeat for all four corners.

STEP 8

I		x4
F2		x4

AA		x4
DD		x4

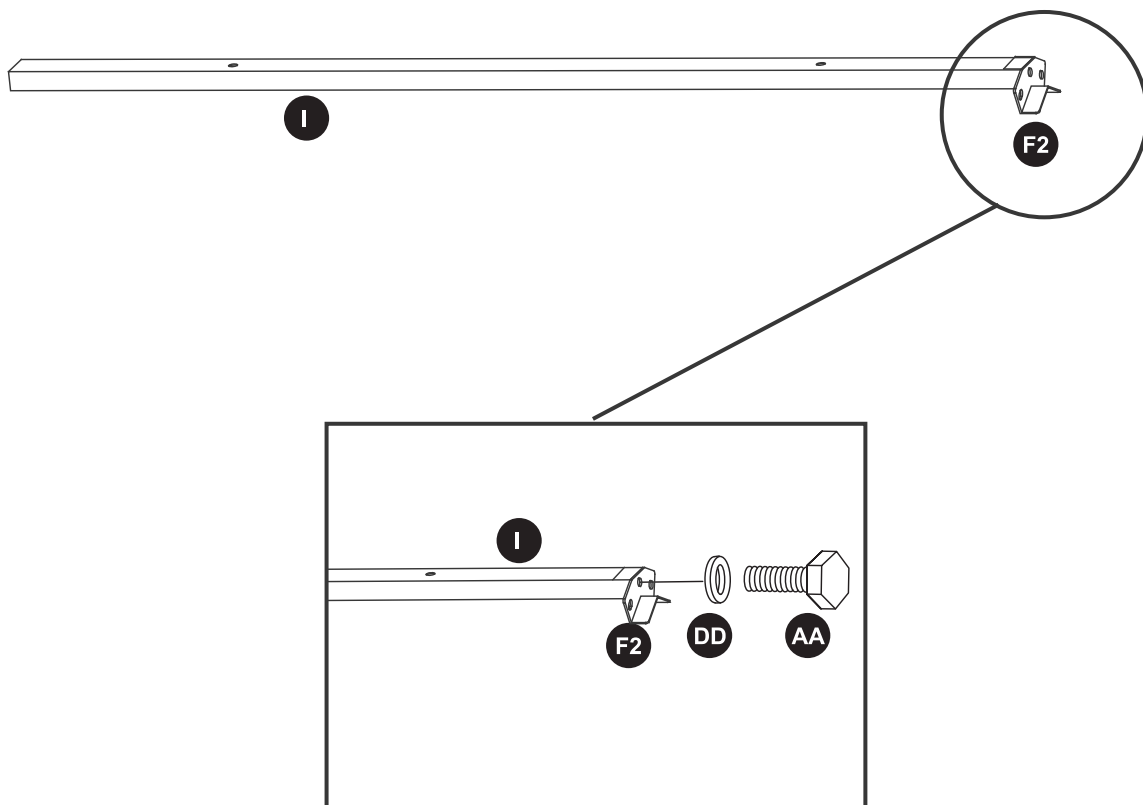
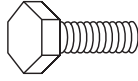



Fig.11

8. Install the Connector (F2)to the Short roof support (I) with Bolts and Washers (AA/DD), See Fig.11. Repeat for a total of four assemblies.

STEP 9

AA		x12
DD		x12

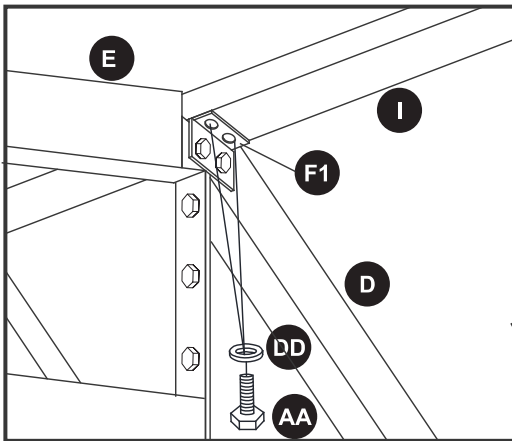


Fig.12.1

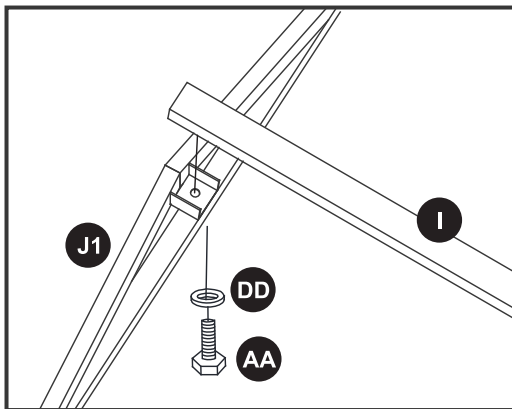
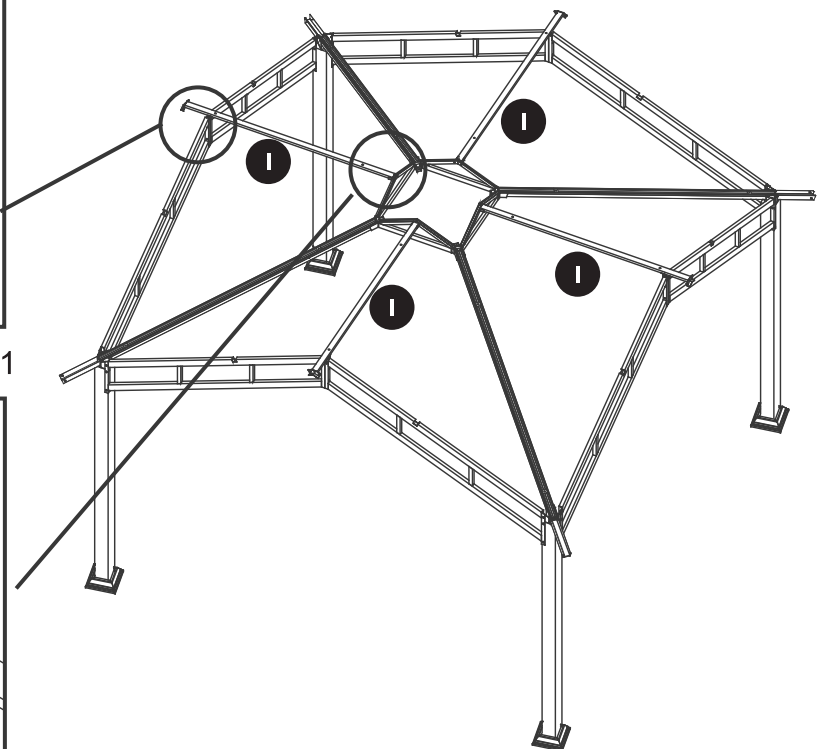


Fig.12.2



9. Connect one end of the Short roof support (I) with the Connector (F1) with Bolt and Washer (AA/DD). Connect the other end to the Slant beams (D/E) with Bolts and Washers (AA/DD). See Fig.12.1 - Fig.12.2. Repeat for all four sides.

STEP 10

K		x1
L1		x4
L2		x4

AA		x8
DD		x8

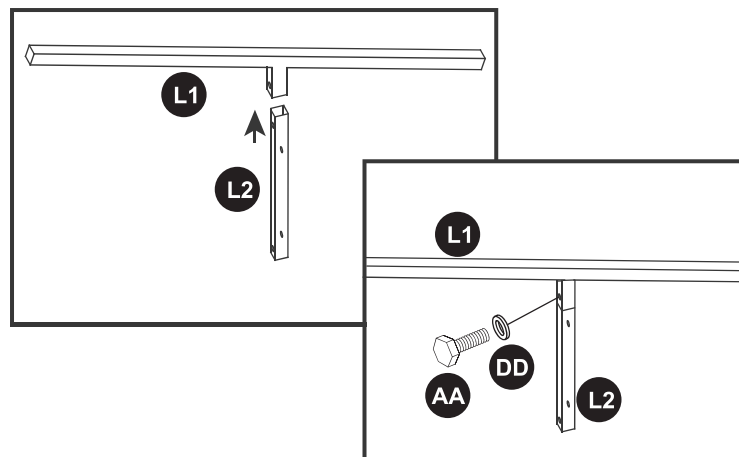


Fig.13

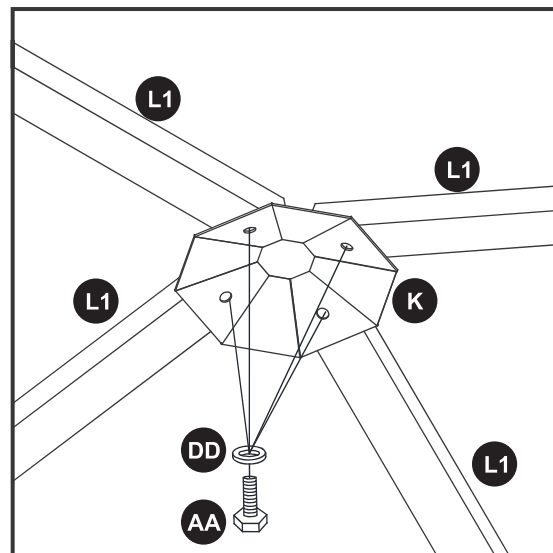
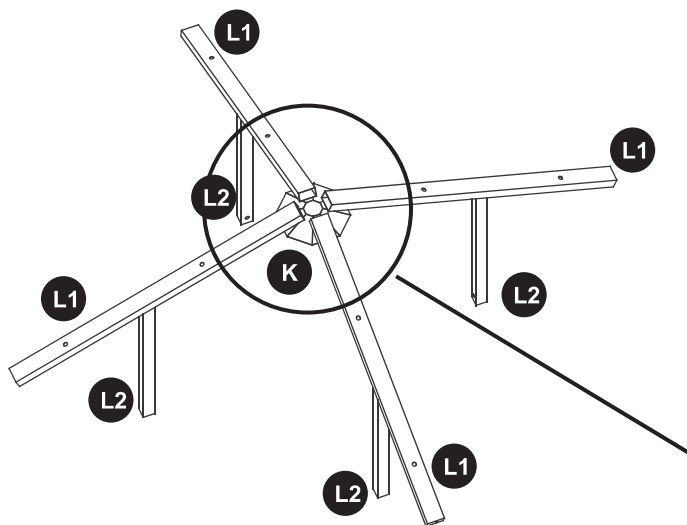
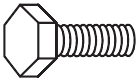



Fig.14

10.1 Slide the Connecting Tubes (L2) into the Vented Roof Supports (L1) and connect them with Bolts and Washers (AA/DD). See Fig.13.

10.2 Connect the Vented roof supports (L1) to the Center connector (K) with Bolts and Washers (AA/DD). See Fig.14.

STEP 11

AA		x4
DD		x4

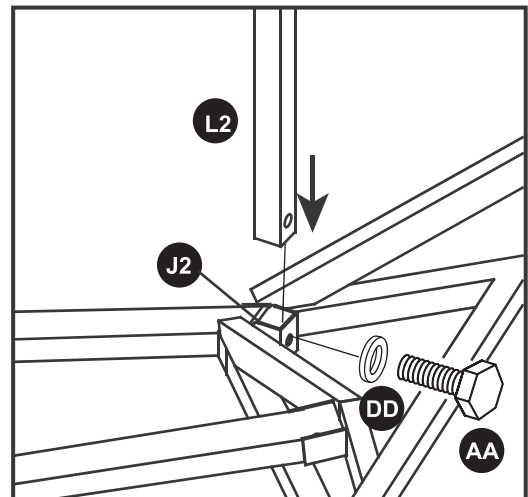
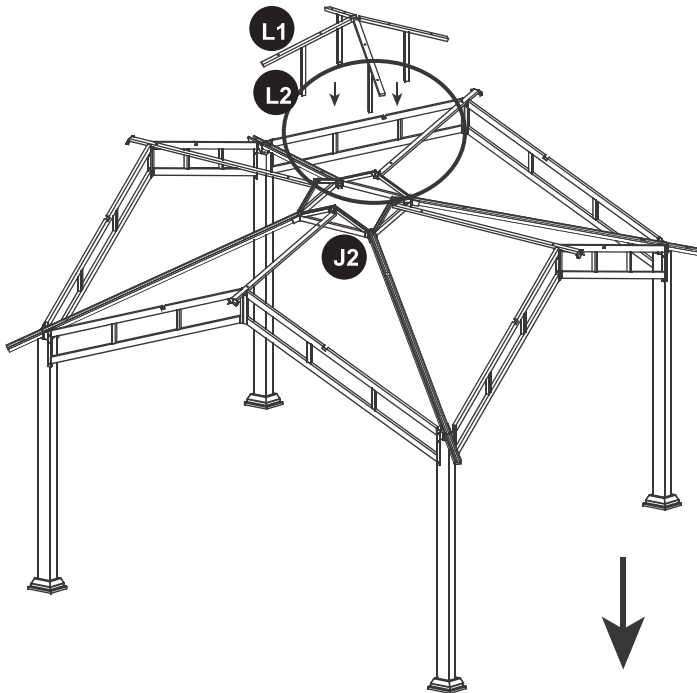
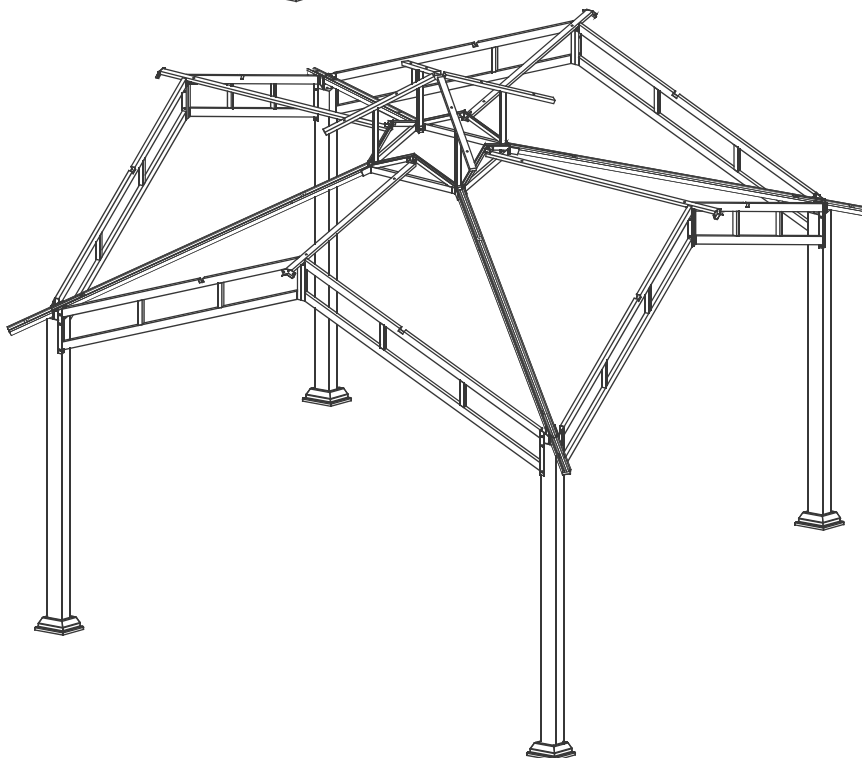
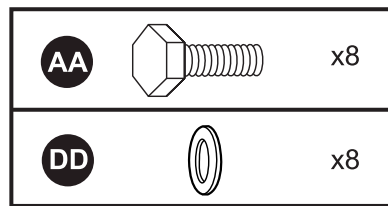
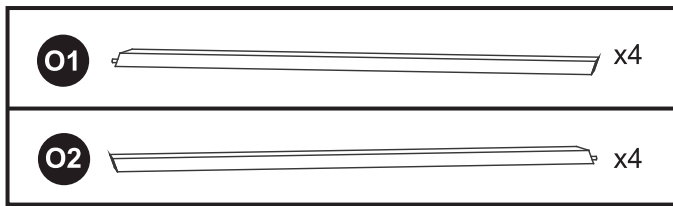


Fig.15



11. Connect the Vented roof support assembly to the Connectors (J2) with Bolts and Washers (AA/DD). See Fig.15.

STEP 12



Please pay attention to the side of the Slant beam (O1/O2) with holes towards the inside of the gazebo frame.

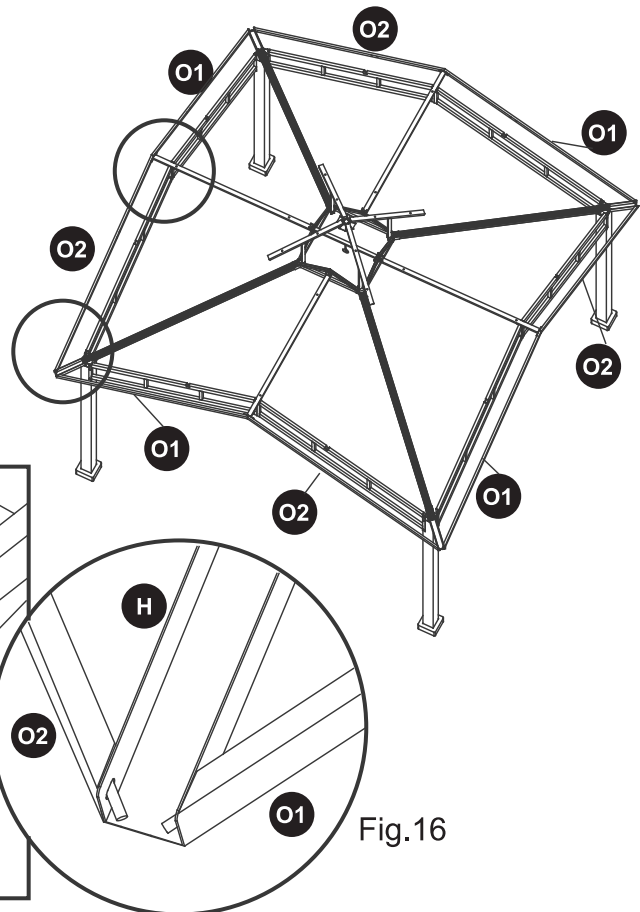
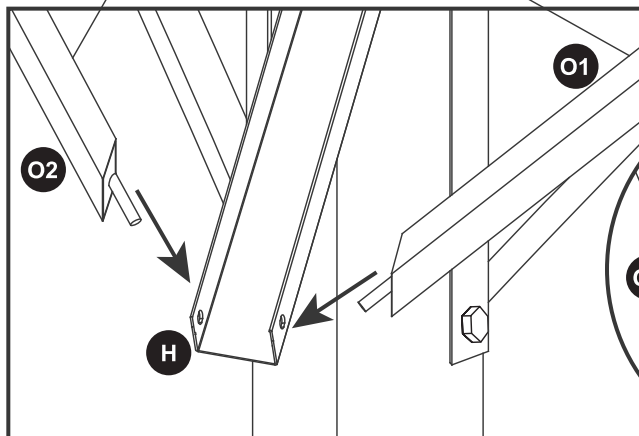


Fig.16

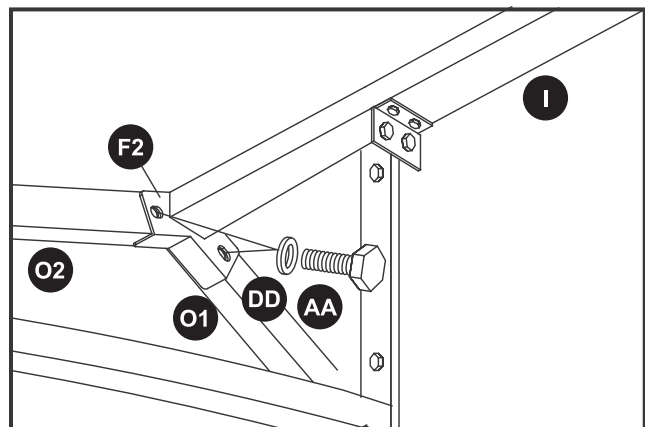


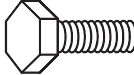



Fig.17

12. Insert one end of the Slant beam (O1/O2) into the Short raingutter (H), attach the other onto the Short roof support (I) with a Bolt and Washer (AA/DD). See Fig.16 - Fig.17. Repeat for all eight Slant beams (O1/O2).

STEP 13

P1		x4
P2		x4

AA		x24
DD		x24

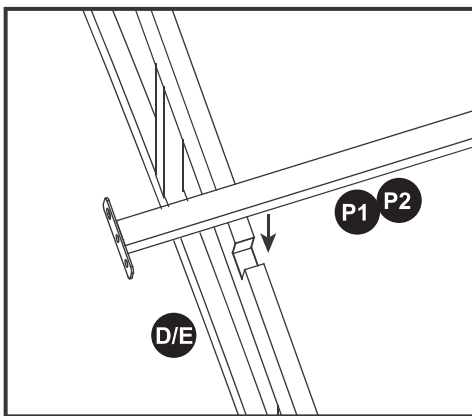


Fig.18

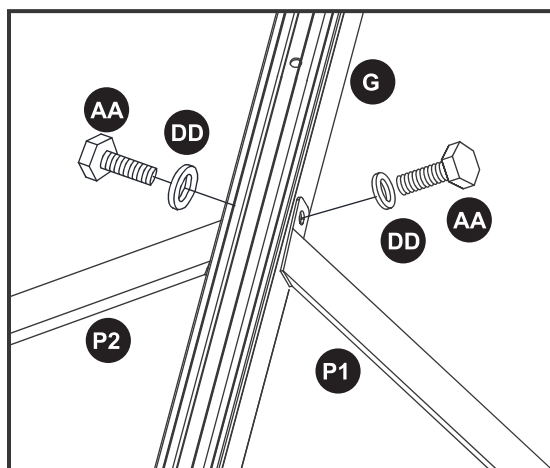
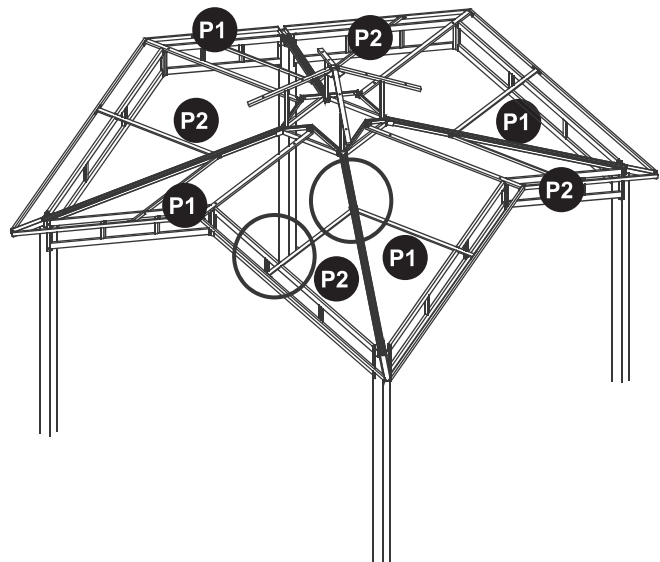


Fig.19

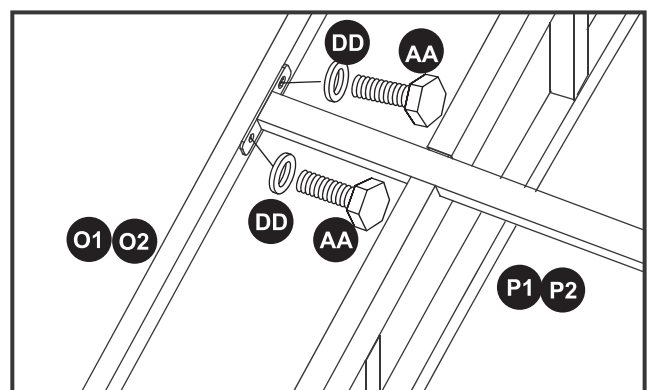


Fig.20

13.1 Place one end of the Strut (P1/P2) into the notch in the Slant beam (D/E), attach the other end onto the Long raingutter (G) with a Bolt and Washer (AA/DD). See Fig.18- Fig.19. Repeat for all Struts (P1/P2)

13.2 Attach the Strut (P1/P2) onto the Slant beam (O1/O2) with Bolts and Washers (AA/DD). See Fig.20. Repeat for all Struts (P1/P2)

STEP 14

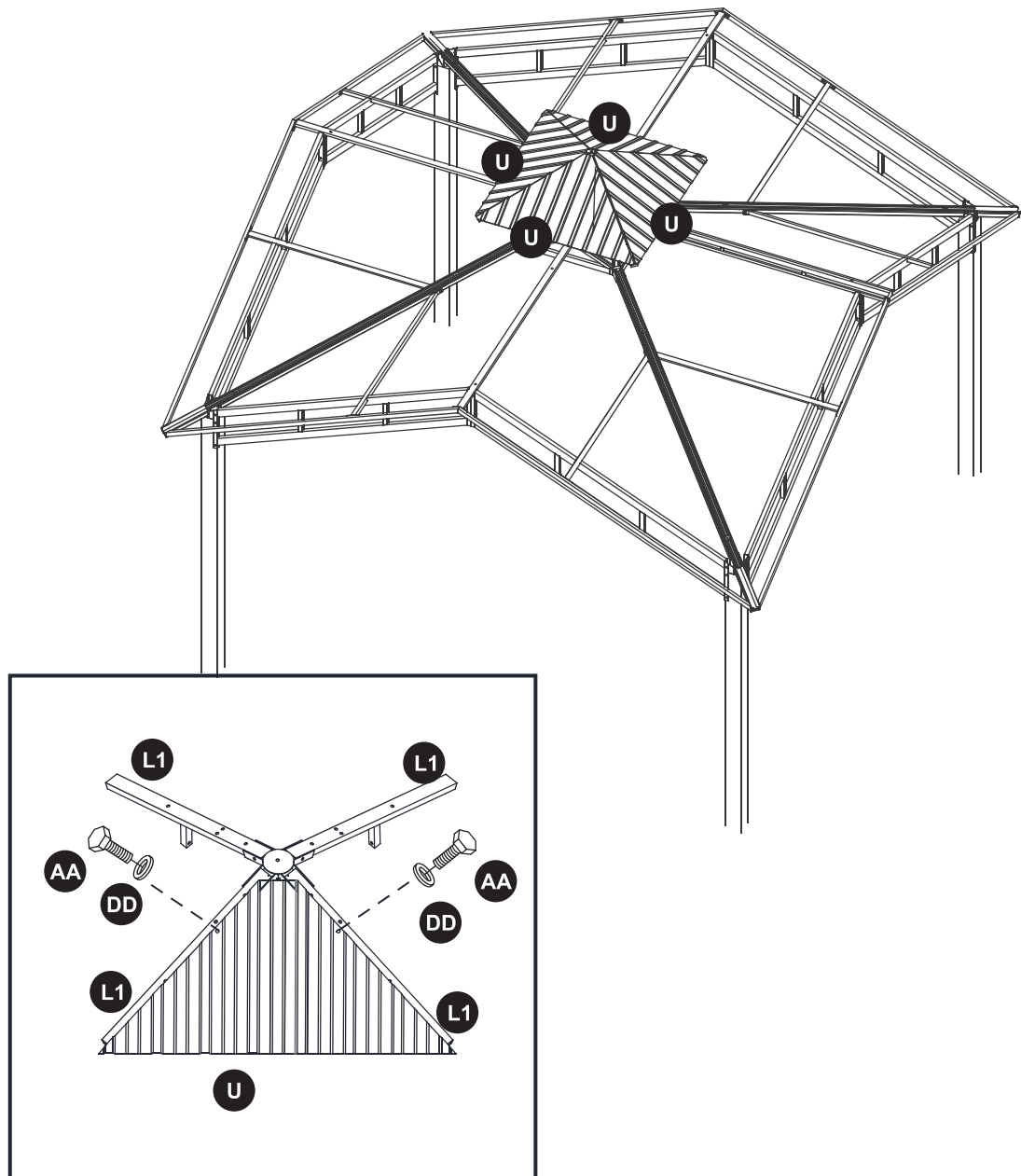
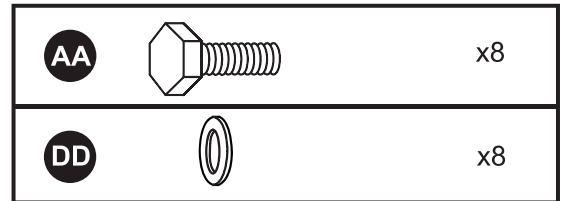
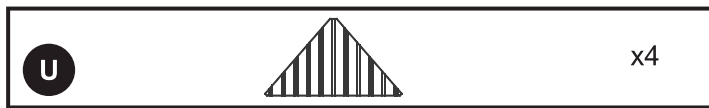
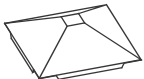

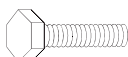




Fig.21

14. Attach the Vented roof panel (U) to the Vented roof Suppt (L1) with Bolts and Washers (AA/DD). See Fig.21. Repeat for all four Vented roof panels (U).

STEP 15

M		x1
T2		x4

CC		x9
FF		x8
DD		x1

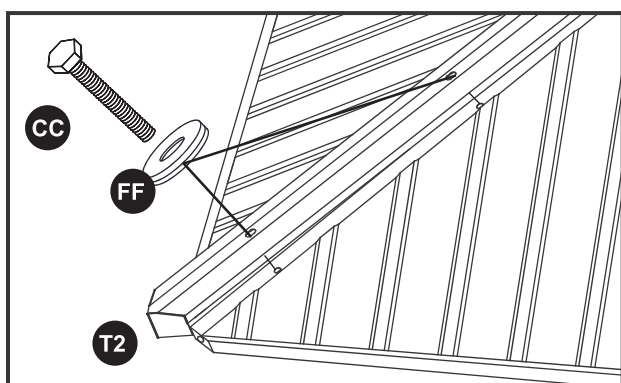
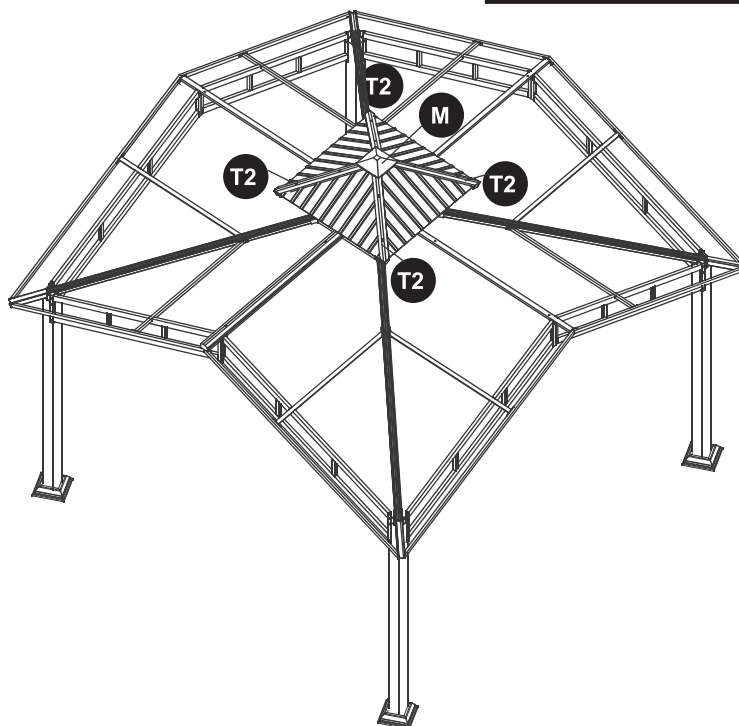


Fig.22

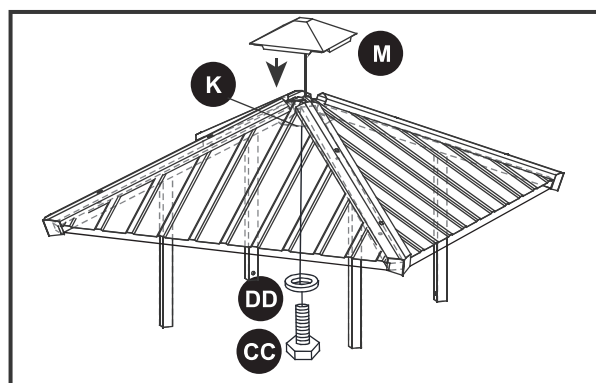


Fig.23

15.1 Connect the Vented roof ridge (T2) to the Vented roof support (L1) with Bolts and Plastic washers (CC/FF). See Fig. 22.

15.2 Attach the Vented roof (M) onto the Center connector (K) with a Bolt and Washer (CC/DD). See Fig.23.

STEP 16

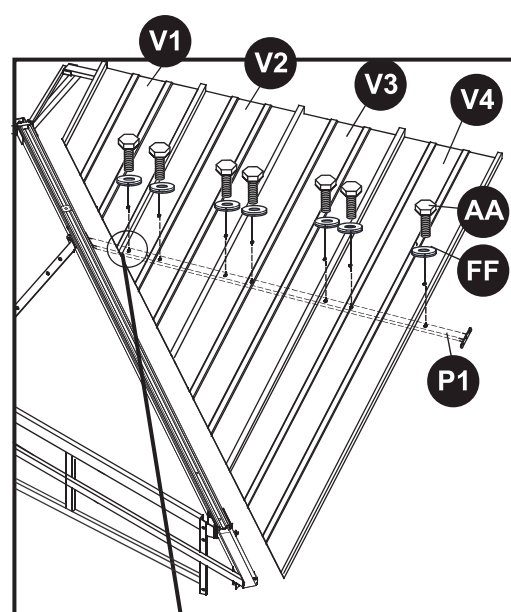
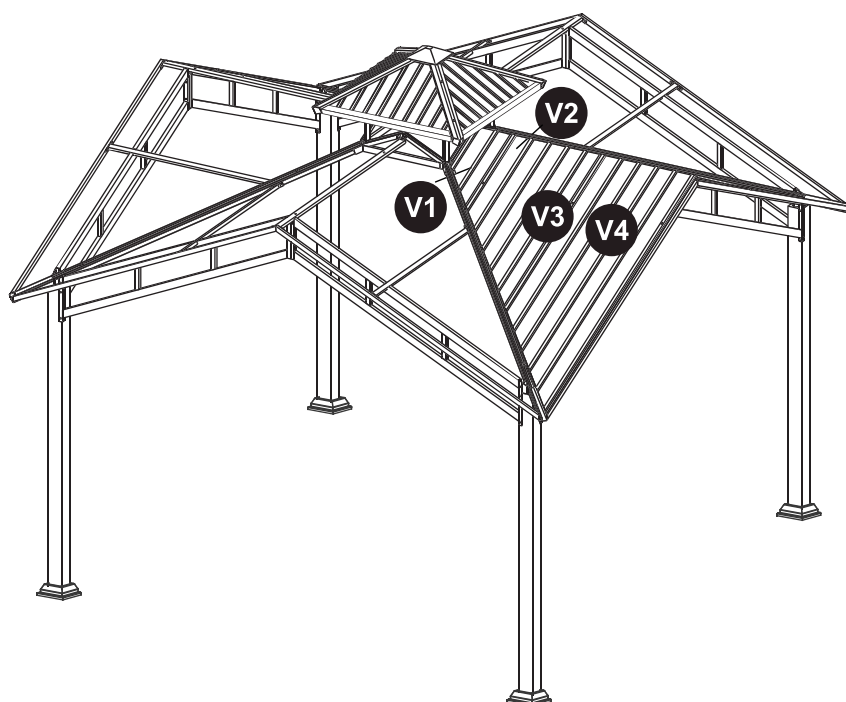
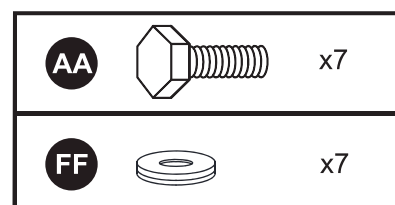
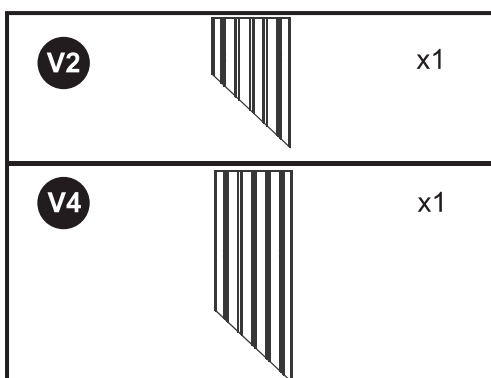
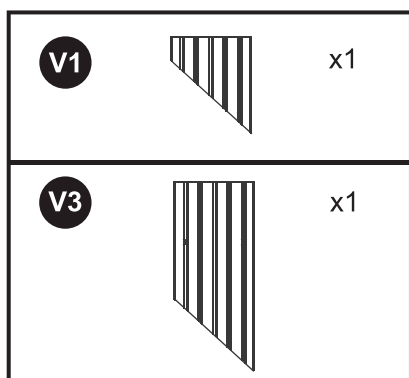


Fig.25

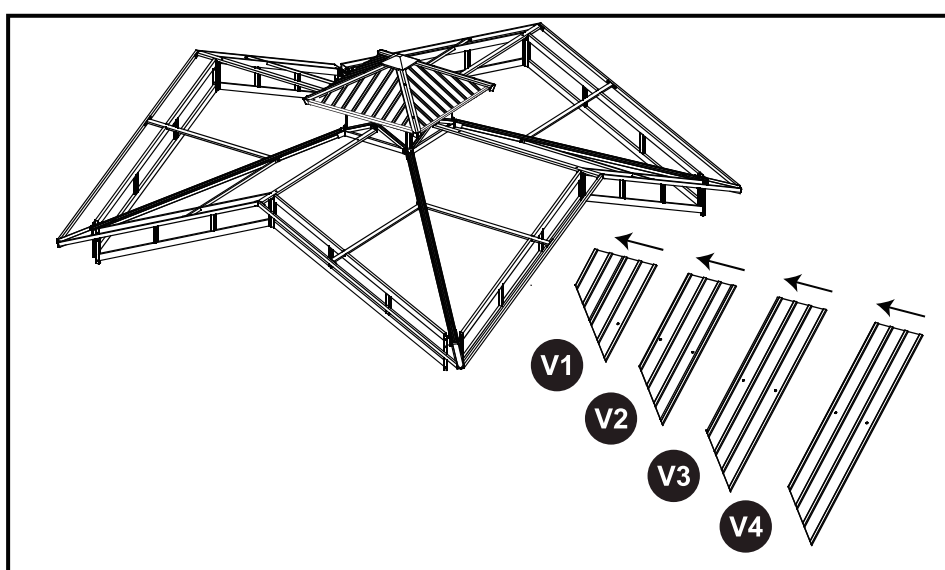
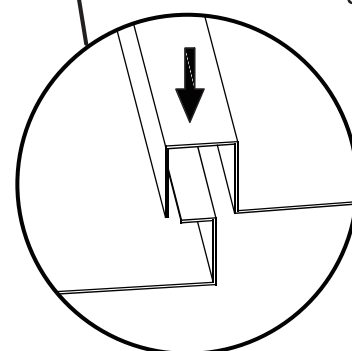


Fig.24



Overlap edges of roof panels like this.

16. Place the roof panels (V1/V2/V3/V4) in order on top of the frame, making sure to overlap the edges as shown. Then connect the roof panels (V1/V2/V3/V4) to the Strut (P1) with Bolts and Plastic washers (AA/FF). See Fig.24 - Fig.25.

STEP 17

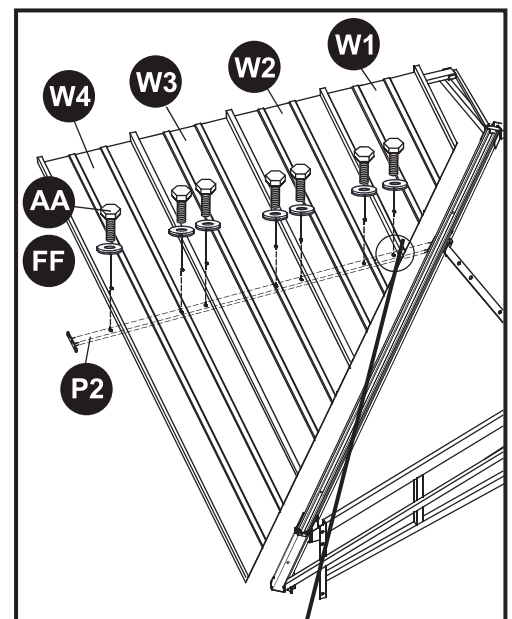
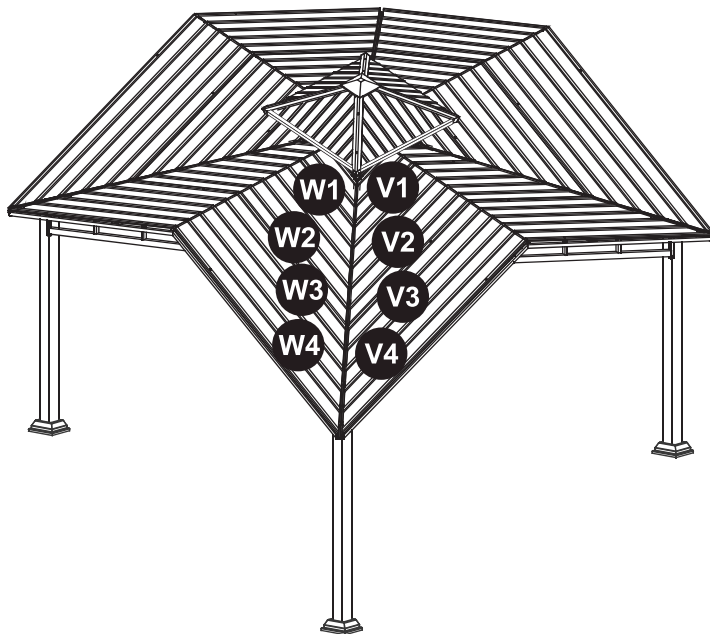
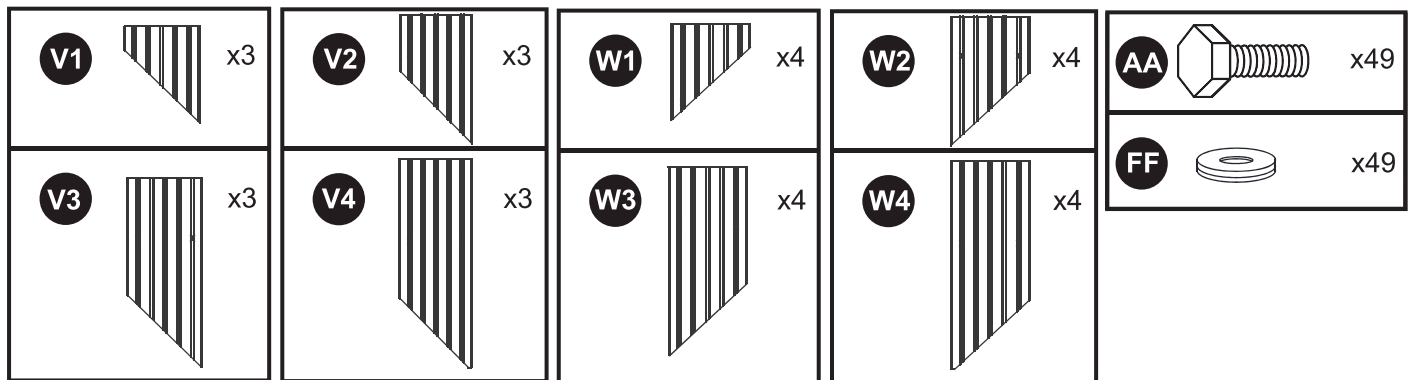


Fig.27

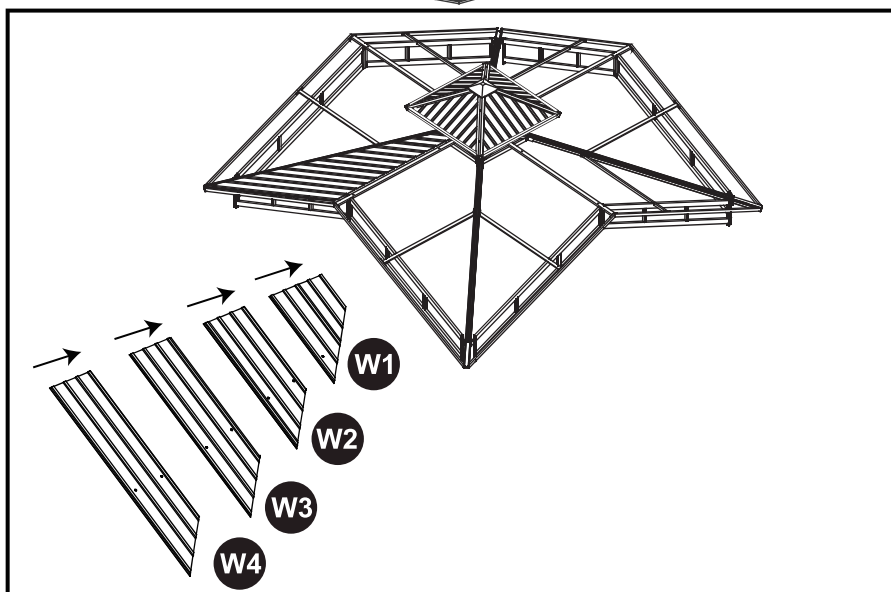
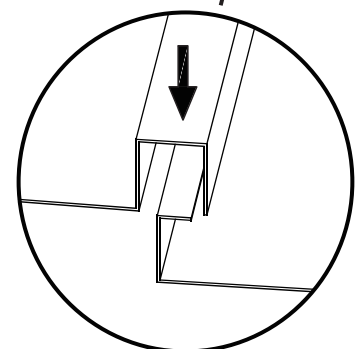


Fig.26



Overlap edges of roof panels like this.

17. Place the roof panels (W1/W2/W3/W4) in order on top of the frame, making sure to overlap the edges as shown. Then connect the roof panels (W1/W2/W3/W4) to the Strut (P2) with Bolts and Plastic washers (AA/FF). See Fig.26 - Fig.27. Repeat this step for the other three sides. See Fig.24- Fig.27 .

STEP 18

S		x4
R		x4
T1		x4

HH		x16
MM		x8
FF		x24

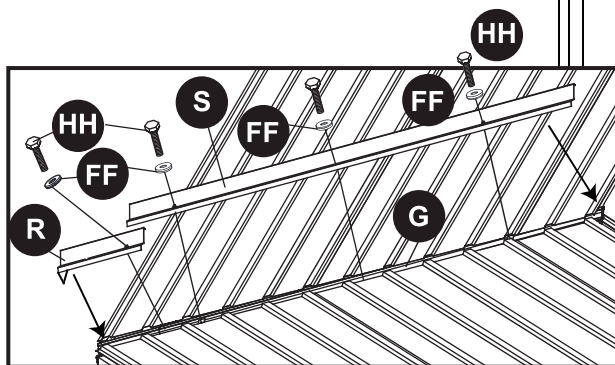
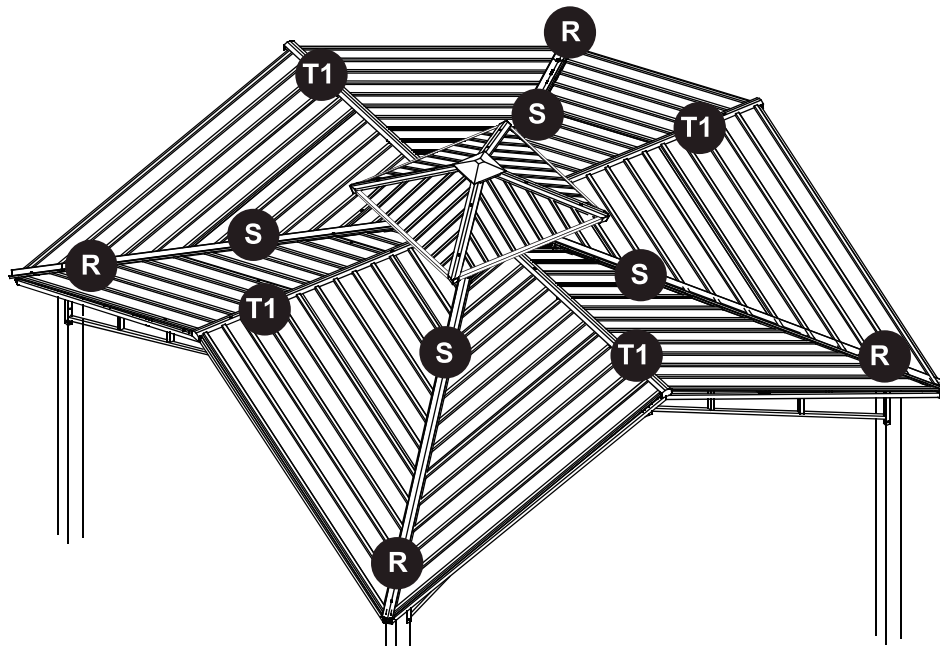


Fig.28

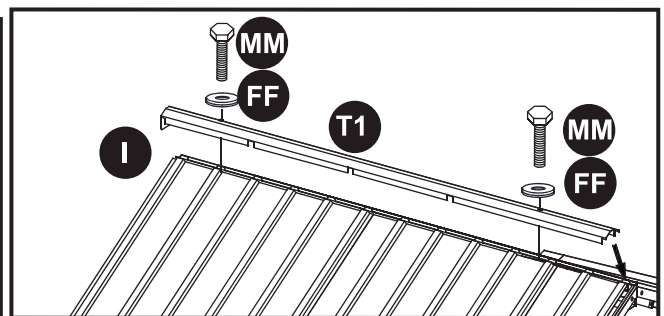
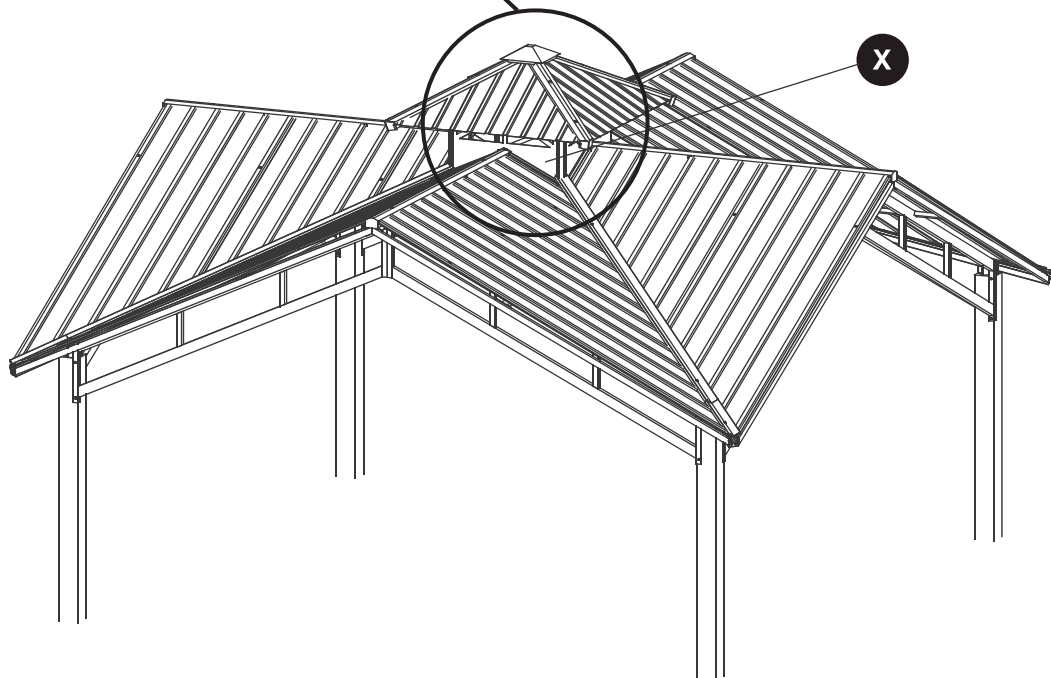
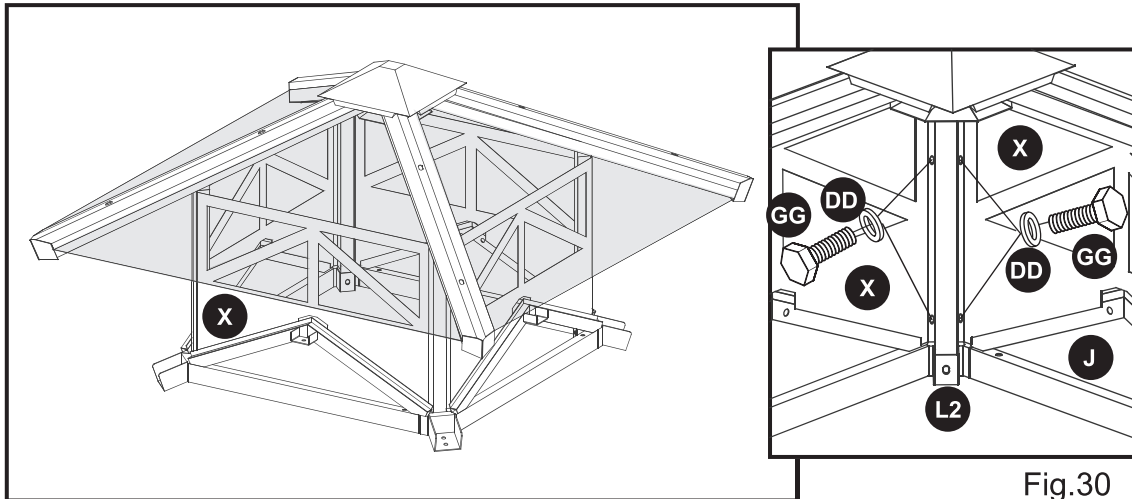
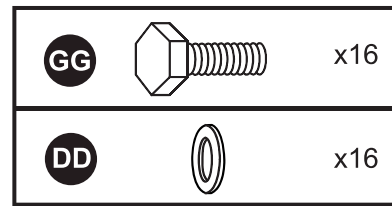
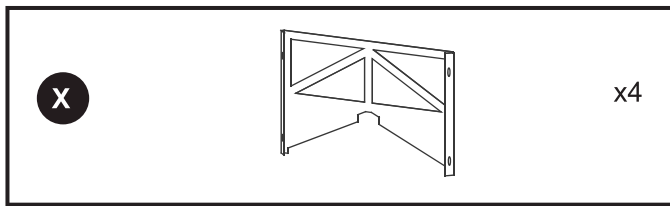


Fig.29

18.1 Connect the Valley and Valley End (R/S) to the Long Raingutters (G) with Bolts and Plastic washers (HH/FF). See Fig.28. Repeat this step for the other three sides.

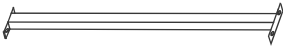

18.2 Connect the Ridge (T1) to the Short Roof support (I) with Bolts and Plastic washers (MM/FF). Repeat this step for the other three sides. See Fig.29.

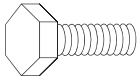

STEP 19

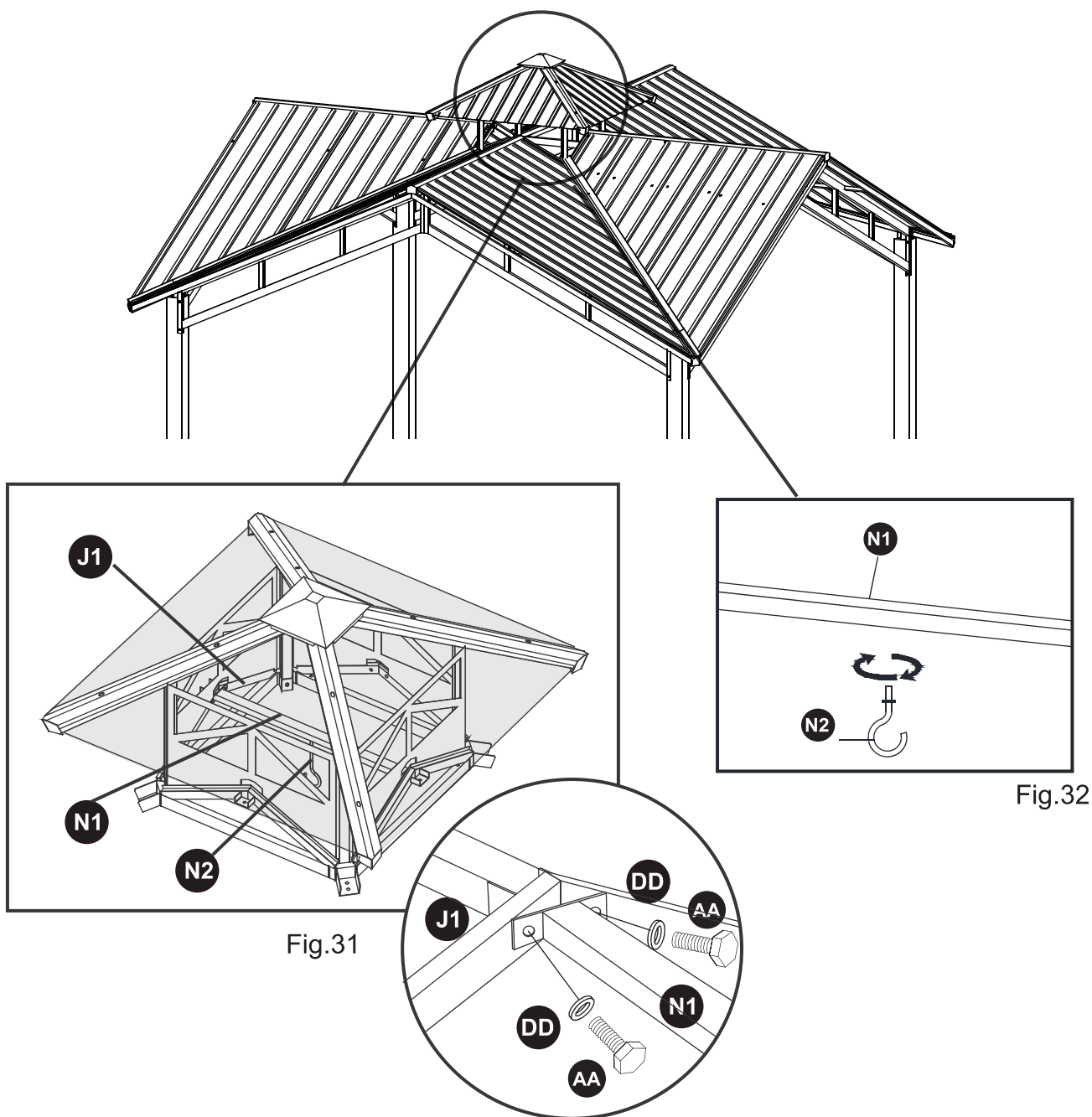


19. Connect the Vented Roof Panel (X) to the Connecting Tube (L2) with Bolts and Washers (GG/DD), See Fig.30. Repeat for all four sides.

STEP 20

N1		x1
N2		x1

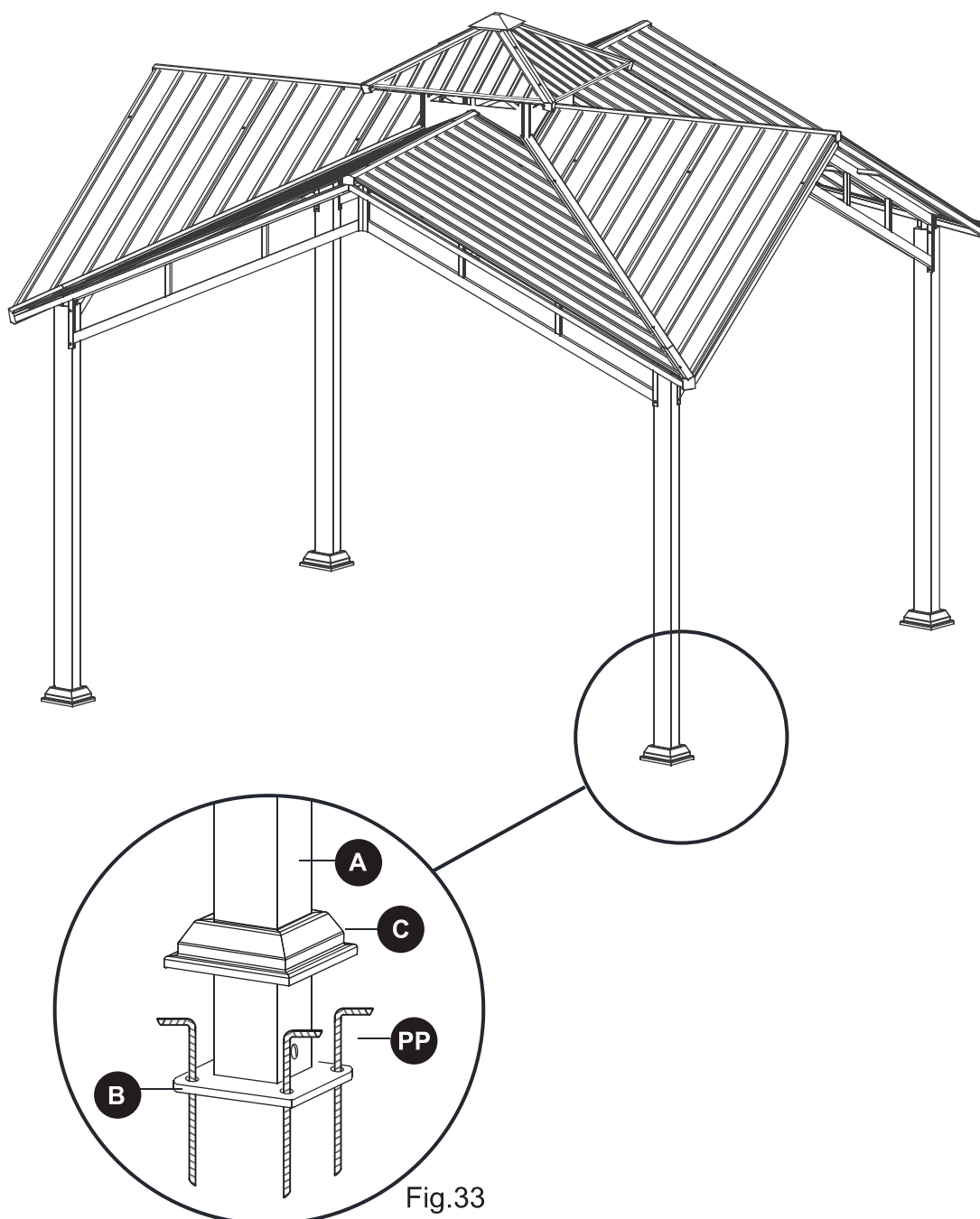
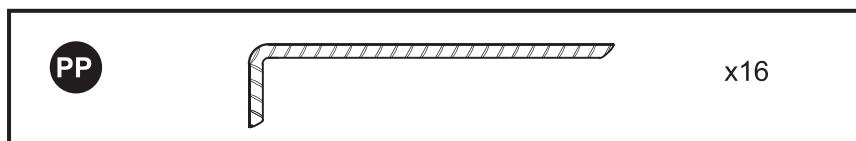
AA		x4
DD		x4



20.1. Connect the ends of the Vented roof connected tube (N1) to the Vented frame (J1) with Bolts and Washers (AA/DD). See Fig.31.

20.2. Connect the Hook (N2) to the Vented roof connected tube (N1). See Fig.32.

STEP 21



21. Insert the Stakes (PP) into the ground through the four Bases (B). See Fig.33.