



## **ARMLESS OFFICE CHAIR**

**ASSEMBLY INSTRUCTIONS**

**ITEM# BL-EC2 / BL-E2**

**SKU# 810531603 / 810531597 / 810531602**

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## GENERAL BEST PRACTICES FOR ASSEMBLY:

Read all instructions before starting

Clear a flat covered space to begin

Two adults are recommended for assembly

Note that hardware required is provided for every step

Pay attention to orientation

Letter of the part corresponds to a sticker on the product

Number of the hardware corresponds to its number on the package

Helpful hints provided along the way

## WARNINGS:

Caution: Adult assembly required. Assembly will require at least 2 people.

Assemble on soft surfaces to prevent damage to the product finish.

DO NOT use power tools.

## MAINTENANCE:

Check bolts/screws periodically and tighten if necessary.

WARNING: Should this product become damaged, and/or components are broken or missing, DO NOT USE.

## CARE AND CLEANING

DO NOT scratch or chip the finish.

DO NOT use abrasive chemicals for cleaning.

Clean with mild soap on a soft rag.

Rinse and dry thoroughly.

Clean all spills immediately by dabbing with a slightly damp clean cloth.

## PARTS LIST



A

x5  
Caster



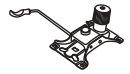
B

x5  
KD Metal Leg



C

x1  
Base



D

x1  
Seat Plate



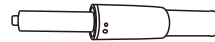
E

x1  
Seat Cushion



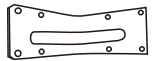
F

x1  
Back Cushion



H

x1  
Gas Lift



I

x1  
J-Bar

## HARDWARE LIST



M6x25mm

G

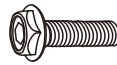
x4  
Bolts



M8x20mm

G1

x4  
Bolts



M8x30mm

G2

x4  
Bolts



M6x15mm

G3

x5  
Bolts



5#

L

x1  
Allen Wrench



M6x25mm

G

x1  
Spare Bolts



M8x20mm

G1

x1  
Spare Bolts



M8x30mm

G2

x1  
Spare Bolts



M6x15mm

G3

x1  
Spare Bolts

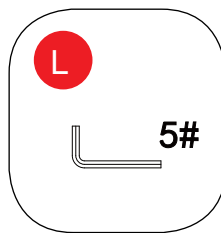
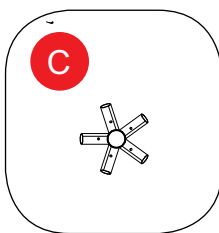
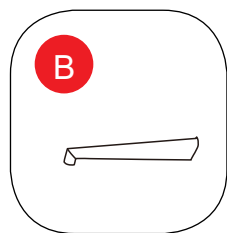
## HELPFUL HINTS

Before assembly, please remove all parts from the carton, verifying that you have the correct quantities, and read all the instructions.

Important:

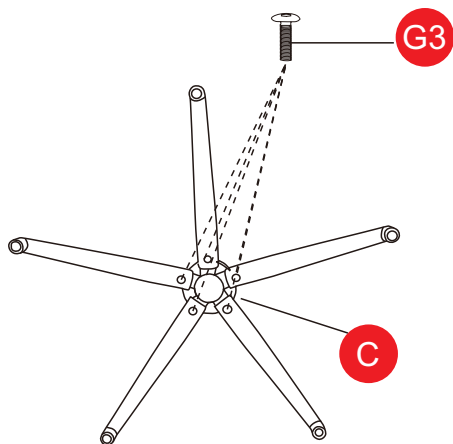
- ① This chair is only meant to seat one person at a time.
- ② Do not use chair as a step stool/ladder.
- ③ Failure to follow these warnings may result in injury.

## STEP 1

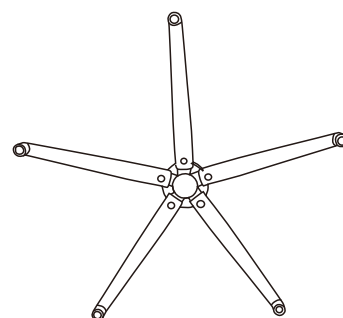


Insert KD Metal Legs (B) into the Base (C) and secure with 5 Bolts (G3). Tighten all the bolts with the enclosed Allen Wrench (L).

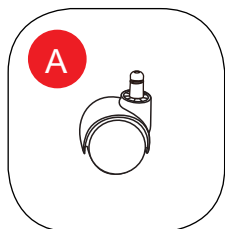
Warning: Fully hand-tighten all 5 bolts at each leg/hub connection. Be careful not to over tighten or strip bolts. Do not use power tools.



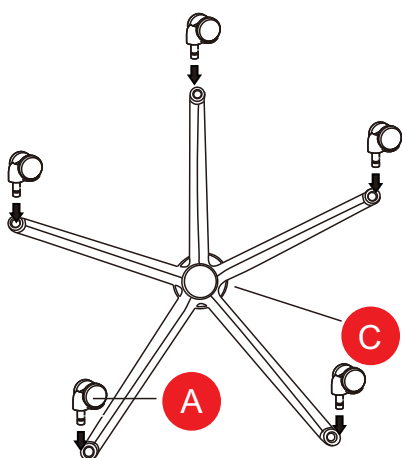
Assembled View:



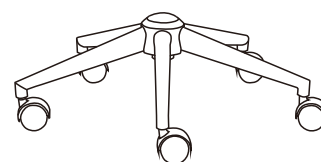
## STEP 2



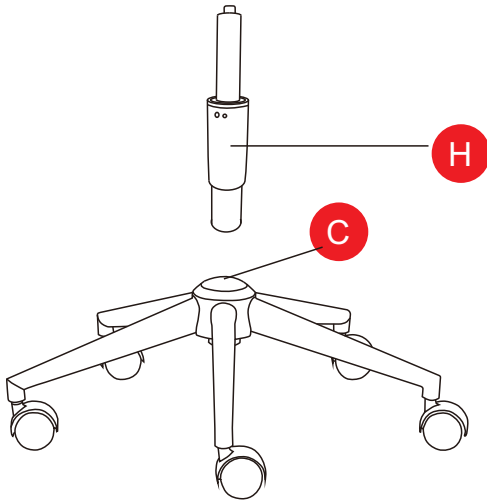
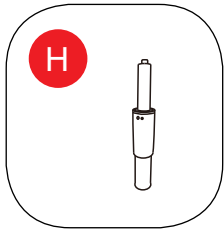
Turn the Star Base (C) upside down. Press the Casters (A) into holes at the end of each leg.



Assembled View:

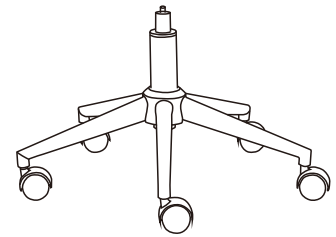


## STEP 3

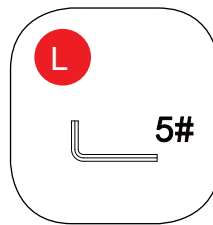
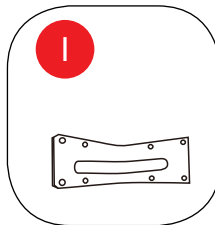
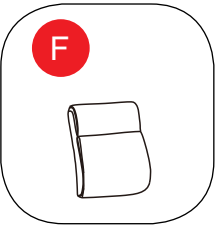


Turn the Star Base (C) upright and insert Gas Lift (H) into the center hole of Star Base (C).

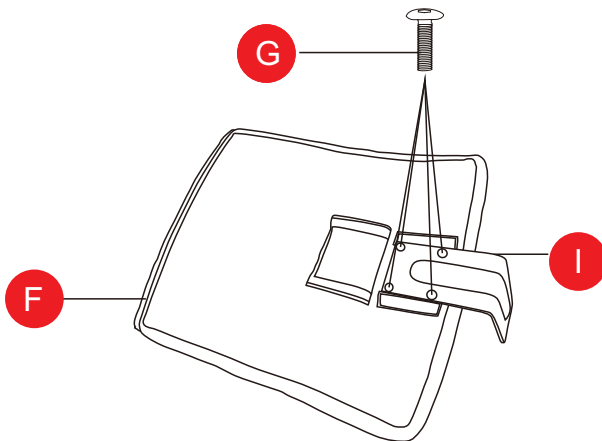
Assembled View:



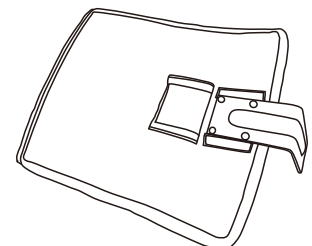
## STEP 4



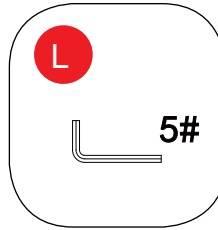
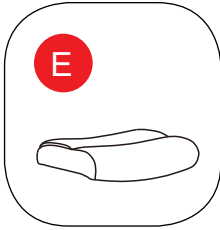
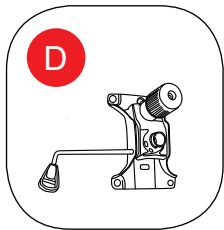
Attach J-Bar (I) to the assembled Back Cushion (F) using 4 Bolts (G) as shown. Tighten all the bolts with the enclosed Allen Wrench (L).



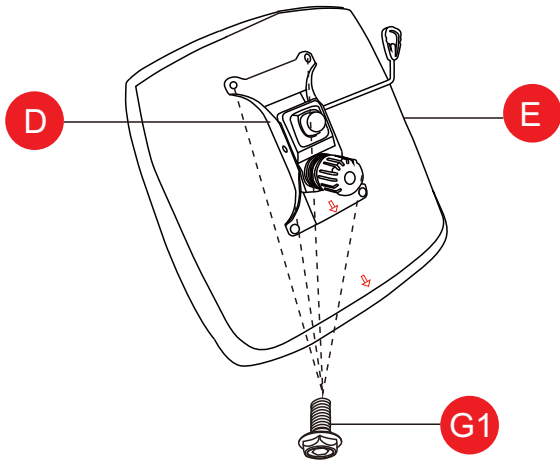
Assembled View:



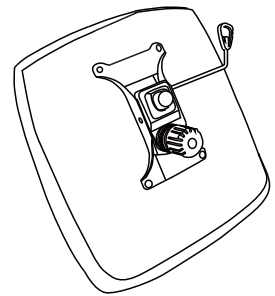
## STEP 5



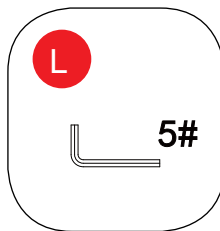
Align Seat Plate (D) over pre-drilled holes on the underside of the Seat Cushion (E) with front of seat plate facing the front of the seat cushion. Attach the Seat Plate (D) to Seat Cushion (E) using 4 Bolts (G1) as shown. Tighten all the bolts with the enclosed Allen Wrench (L).



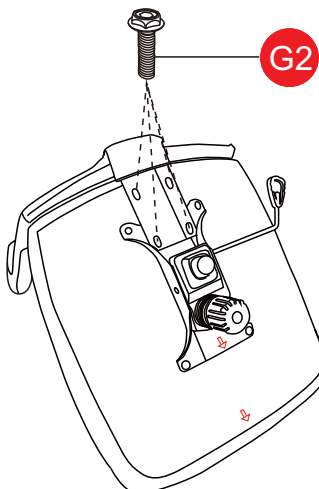
Assembled View:



## STEP 6



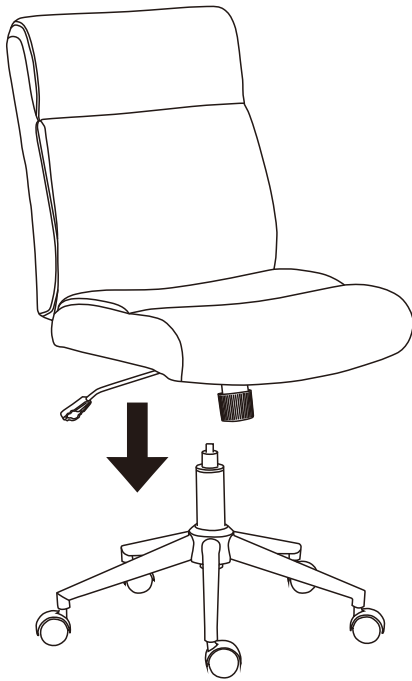
Attach the Back Cushion (F) to Seat Cushion (E) using 4 Bolts (G2) as shown. Tighten all the bolts with the enclosed Allen Wrench (L).



Assembled View:



## STEP 7



Align the center hole on the Seat Plate (D) with the top of the Gas Lift (H) and press firmly into place.

Assembled View:



## STEP 8



The Chair is fully assembled.  
You can adjust the chair height by lifting the flat-surfaced handle.