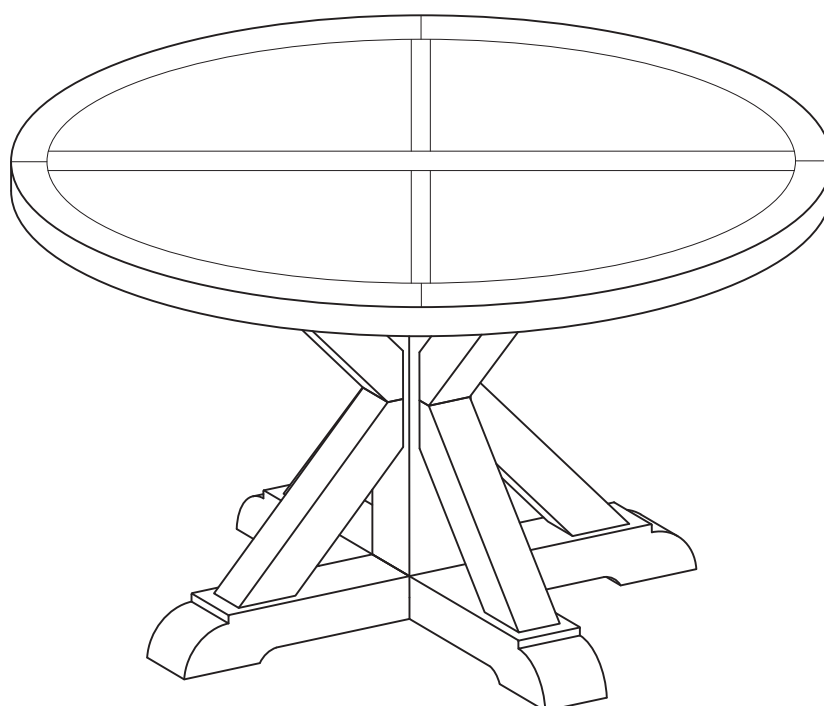


CASTILLO COLLECTION



ASSEMBLY INSTRUCTION

ITEM#: WS540T

SKU#: 810464867

54" ROUND 2-TONE DINING TABLE

Need help? We are here for you! 1 (888) 400-8113 ext. 1390 24/7• Toll Free

GENERAL BEST PRACTICES FOR ASSEMBLY:

- * Please read the assembly instructions prior to assembling this product.
- * Determine you have adequate space for assembly.
- * Assembly by two adults is recommended.
- * Assemble on soft surfaces to prevent damage to product finish.
- * Keep children away during assembly. This item contains small parts which can be swallowed by children.
- * Do not discard any of the packaging until you have checked that you have all the parts and fittings.
- * Retain the assembly instructions for future reference.
- * The manufacturer will not accept responsibility for unauthorized repairs or modifications to this product.
- * This product is for residential use only, not for commercial use.

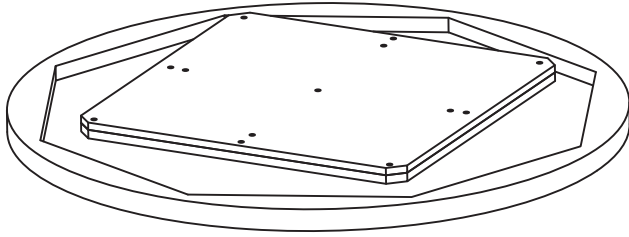
WARNINGS:

- * Should this product become damaged, and/or components are broken or missing, **DO NOT USE.**
- * The product will burn if left in contact with flame source.

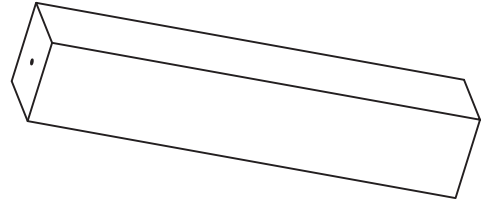
MAINTENANCE:

- * Wipe with a damp cloth. Use Furniture polish or lemon oil on the wood as needed.
- * Avoid prolonged exposure to moisture.
- * Do not scratch or chip the finish.
- * Do not put hot objects which are more than 80 degrees Fahrenheit directly on the surface.
- * Check bolts/screws periodically and tighten if necessary.
- * To prolong the life of product we recommend storage in a dry area when not in use or during austere weather conditions.

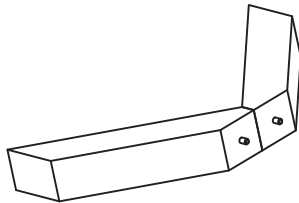
PARTS LIST



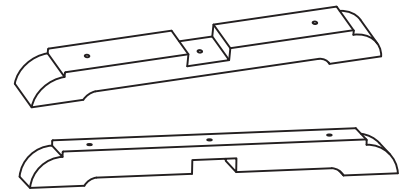
**TABLE TOP
WITH MOUNTING PLATE**
x 1 pc



B
TABLE PILLAR
x 1 pc



C
TABLE LEG
x 4 pcs



D
LEG FRAME
x 2 pcs

HARDWARE LIST



1

MIDDLE BOLT x 4 pcs
 $\varnothing \frac{1}{4}" \times 75 \text{ mm}$



2

LONG BOLT x 1 pc
 $\varnothing \frac{5}{16}" \times 80 \text{ mm}$



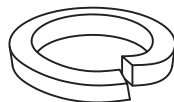
3

SHORT BOLT x 1 pc
 $\varnothing \frac{5}{16}" \times 40 \text{ mm}$



4

SHORTER BOLT x 8 pcs
 $\varnothing \frac{1}{4}" \times 32 \text{ mm}$



5

LOCK WASHER
x 14 pcs
 $\varnothing \frac{5}{16}" \times 13 \text{ mm}$



6

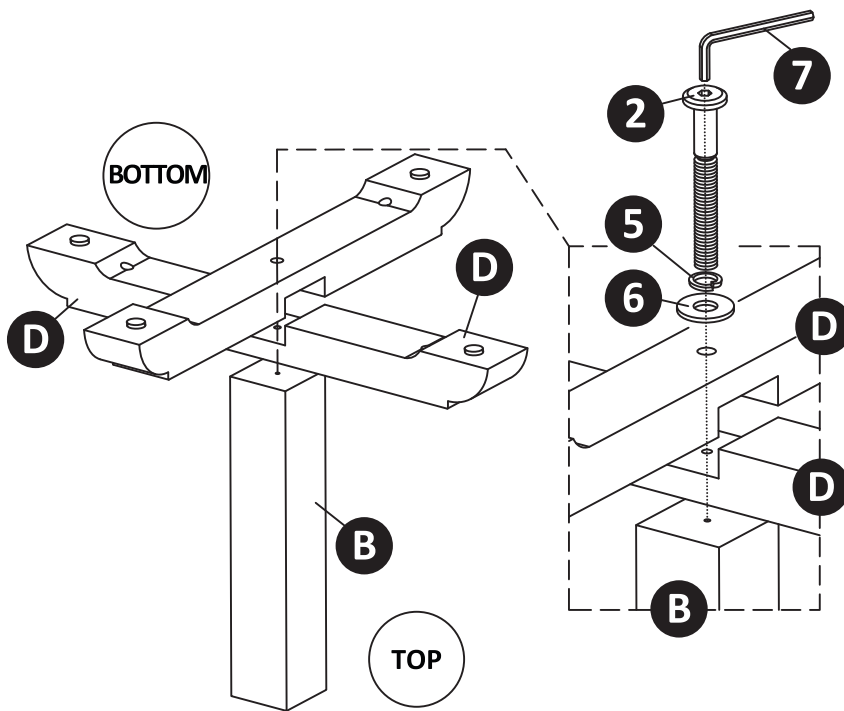
FLAT WASHER
x 14 pcs
 $\varnothing \frac{5}{16}" \times 19 \text{ mm}$



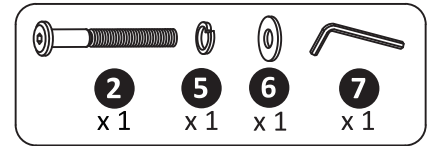
7

ALLEN KEY
x 1 pc
 $\varnothing 4 \text{ mm}$

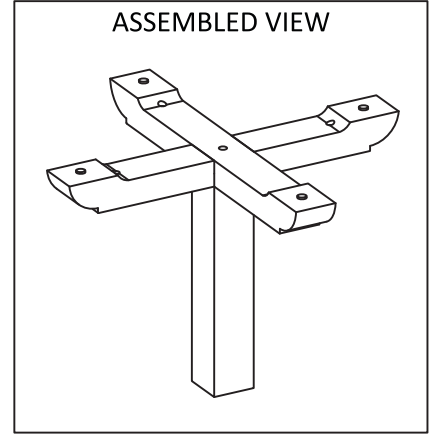
STEP 1



HARDWARE NEEDED:



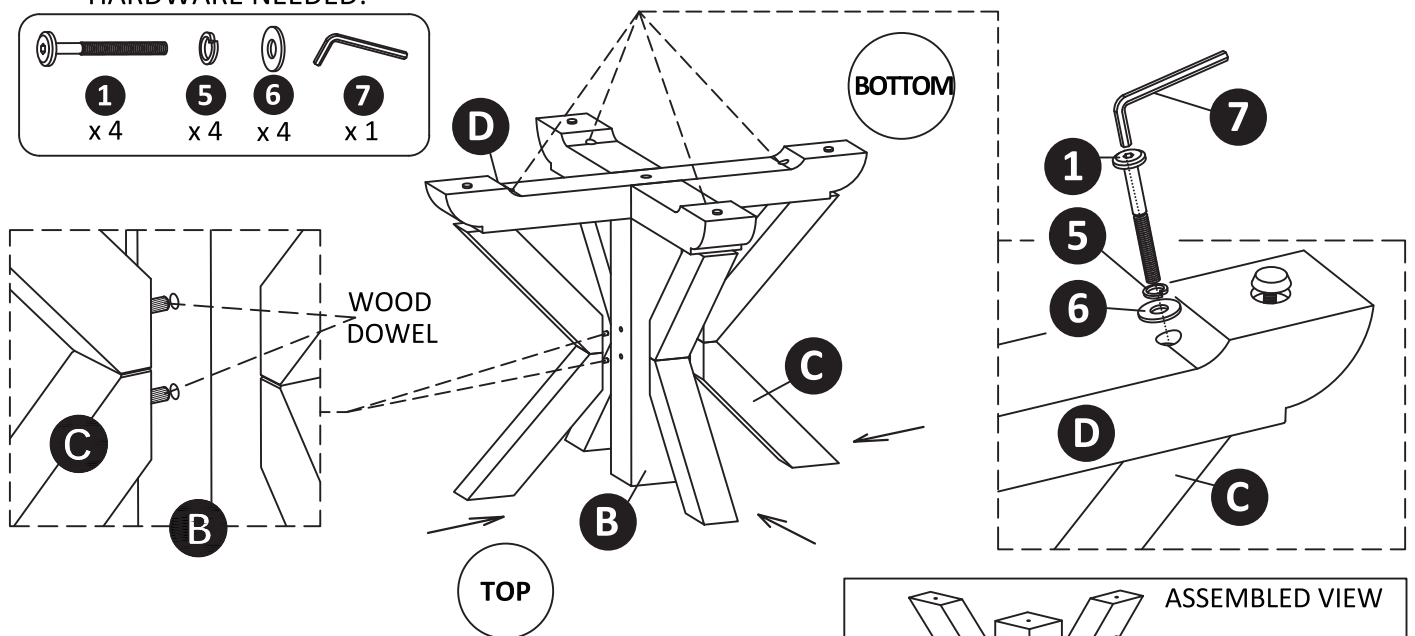
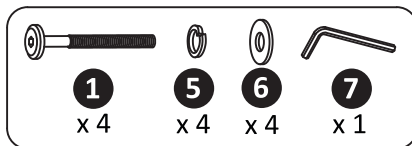
ASSEMBLED VIEW



With assistance, Stand Table Pillar (B) on end and hold in place. Set the Two pieces of Leg Frame (D) on top of the Table Pillar as shown in the diagram and secure in place with Flat Washer (6), Lock Washer (5) and Long Bolt (2) using Allen Key (7). Fully Tighten Long Bolt (2).

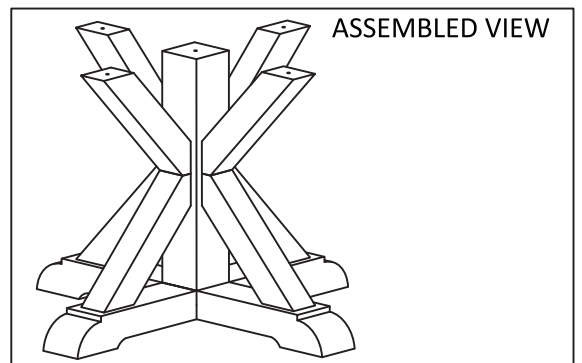
STEP 2

HARDWARE NEEDED:



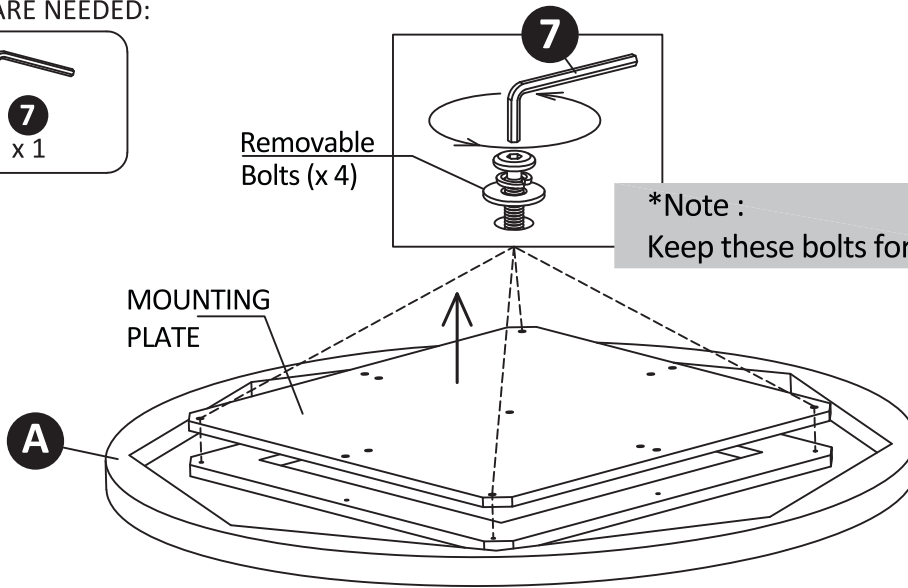
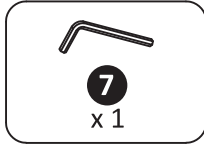
Align the Wood Dowels of Table Leg (C) with the holes in Table Pillar (B) and Slide into place. Secure Table Leg (C) to the Leg Frame (D) with Flat Washer (6), Lock Washer (5) and Middle Bolt (1) using Allen Key (7). Repeat Process until all four Table Legs (C) are Secured to Table Frame (D). Fully Tighten all Middle Bolt (1).

ASSEMBLED VIEW

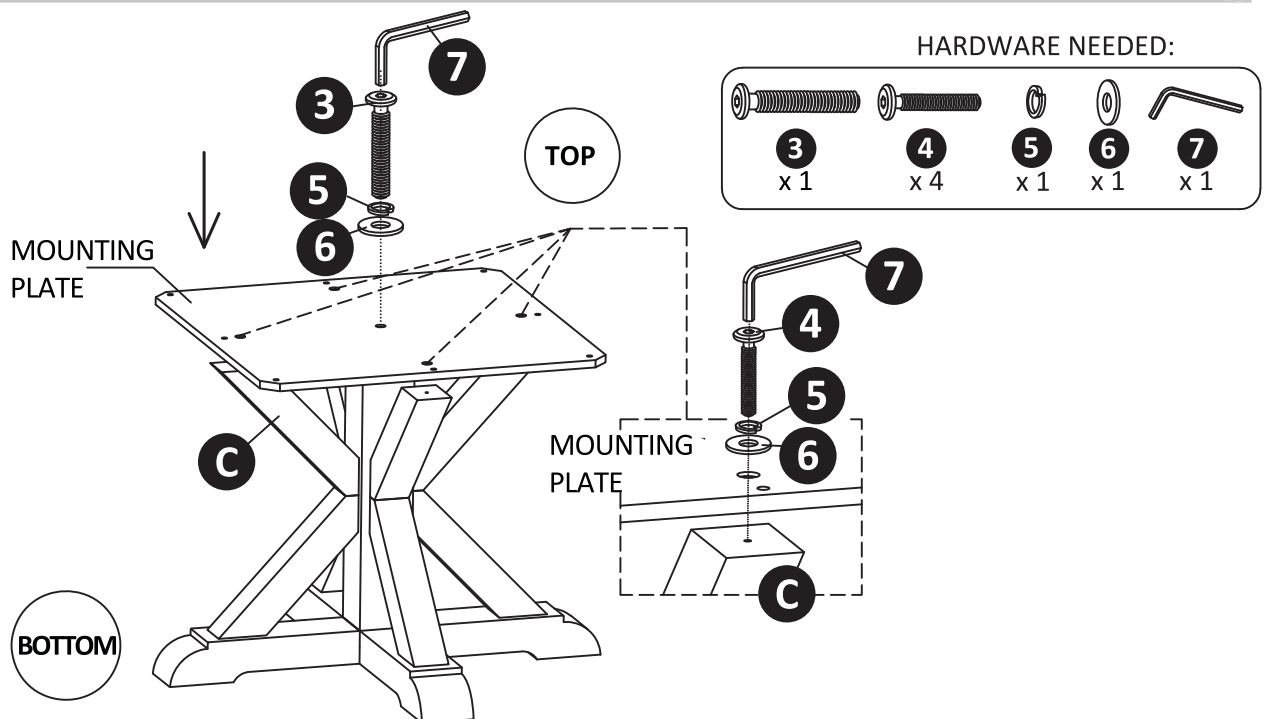


STEP 3

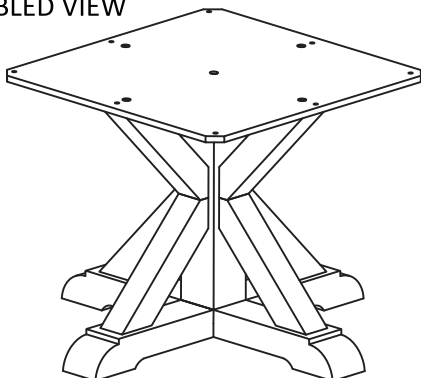
HARDWARE NEEDED:



With assistance, carefully place the Table Top (A) upside down on a soft smooth surface to prevent damage to the surface finish. Remove the 4 Bolts from the Mounting Plate as shown in the diagram and set aside for future use. The mounting plate can now be removed from the Table Top (A).



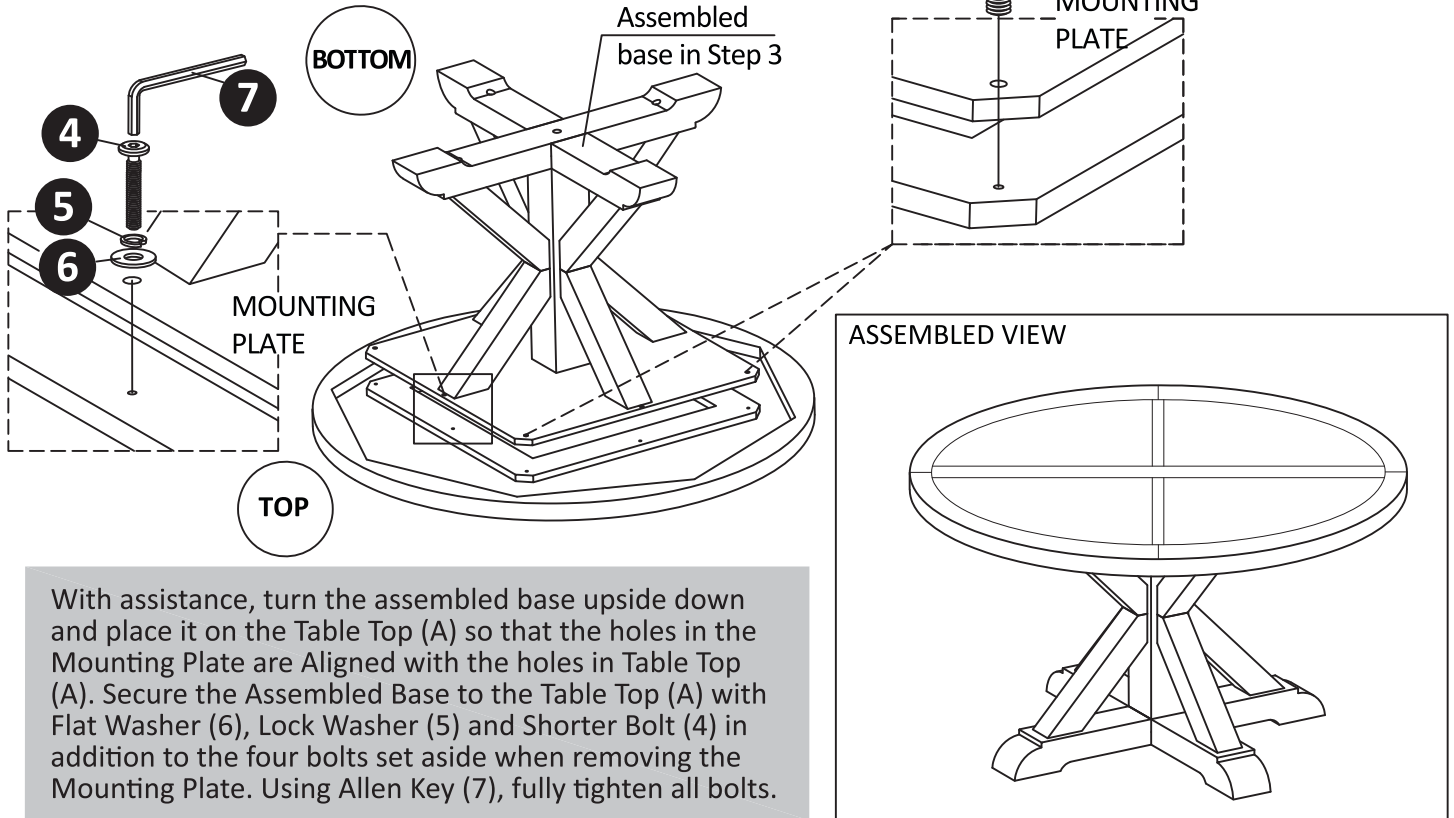
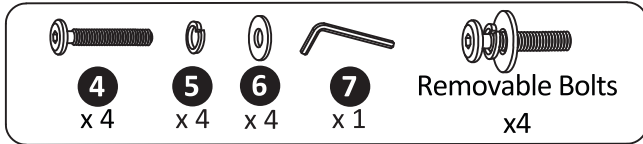
ASSEMBLED VIEW



With assistance, turn the assemble base upright onto the feet as shown in the diagram. Place the mounting plate on the assembled base so the recessed part of the center hole is on top. Align the other four recessed holes with the holes in Table Leg (C). Secure the Mounting Plate to the Table Leg (C) with Flat Washer (6), Lock Washer (5) and Shorter Bolt (4) using Allen Key (7). Secure the Mounting Plate to the Table Pillar (B) with Flat Washer (6), Lock Washer (5) and Short Bolt (3) using Allen Key (7). Fully Tighten all bolts. Note: The heads of the bolts should be flush or below the surface of the mounting plate. If the bolts are on top, the Mounting Plate will need to be removed, turned over and reinstalled as above.

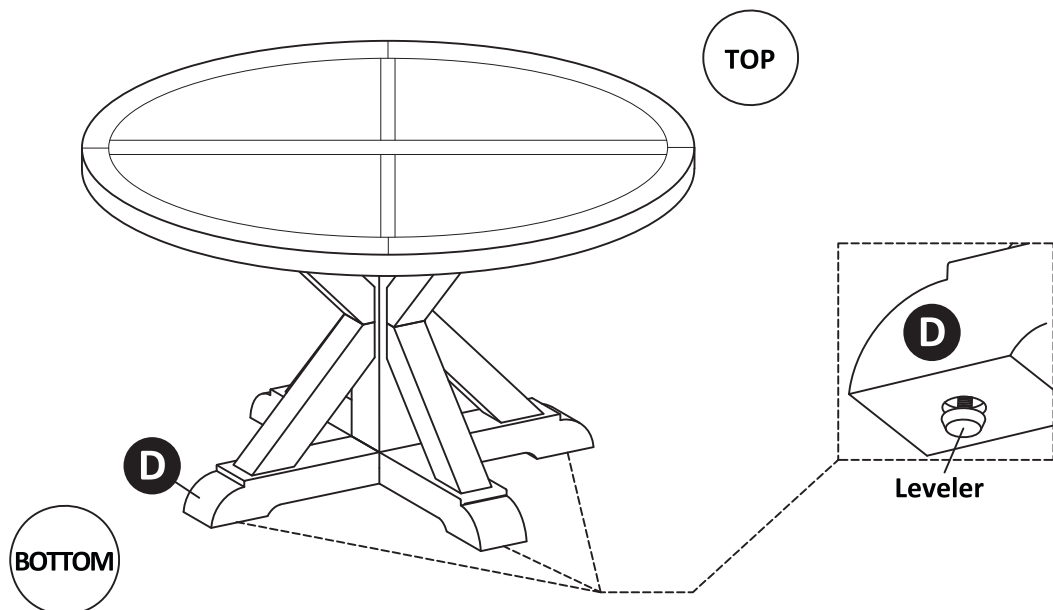
STEP 4

HARDWARE NEEDED:



With assistance, turn the assembled base upside down and place it on the Table Top (A) so that the holes in the Mounting Plate are Aligned with the holes in Table Top (A). Secure the Assembled Base to the Table Top (A) with Flat Washer (6), Lock Washer (5) and Shorter Bolt (4) in addition to the four bolts set aside when removing the Mounting Plate. Using Allen Key (7), fully tighten all bolts.

STEP 5



With assistance, carefully turn the table upright. Place the table in the desired location. If the table is not level, the levelers in each foot can be adjusted until the table is level. Make sure all four levelers make contact with the floor.